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FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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Original Correspondence.

THE SCOTCH IRON TRADE—No. XI.
THE GOVAN IRONWORKS.

The Govan Ironworks were established about the year 1834 by a company, of whom the chief was William Dixon, who has already been referred to in our notice of the Calder Ironworks. His partners were James Christie, Matthew Pearson, and Alexander Christie, the latter of whom acted as manager. The partnership thus formed in 1834, owing to the death of Mr. Dixon's father, was continued until 1855, or a year subsequent to the projection of the Govan Bar Ironworks (which were first known as the Townhead Works), when the whole of the works, both at Calder and Govan, passed into the hands of Mr. Dixon, who died in 1862, leaving to his son, Mr. William Dixon, the present proprietor, the whole of his large estate. Mr. W. S. Dixon, who was born in 1824, and who married in 1851 the daughter of Dr. Napier, of Singapore, and granddaughter of the editor of the "Encyclopædia Britannica," has carried on the works with all the energy and enterprise that marked his father's management, and the Govan Works, having been enlarged and improved from time to time, are now one of the largest and most complete establishments in Scotland, combining as they do all the necessary appliances for the manufacture of iron, not only into "pigs," but also into malleable iron and castings.

The Govan Ironworks are situated to the south-east of the centre of Glasgow, and they are almost the only works of their kind that may claim to belong to, and form part of, the city. Their flames cast a lurid glare over the whole transpontine area of Glasgow, causing strangers, and very often old inhabitants, to go out of their course, expecting to find some very large and disastrous fire. But yet the works are sufficiently isolated from the residential part of Glasgow to get rid of any positive nuisance to the inhabitants, always barring those who are connected with the establishment and reside in its immediate vicinity. Altogether, the works cover upwards of 20 acres of ground, although in regard to structural and relative arrangement, they are scattered and irregular. They are connected by a private line with the Hamilton and Barrhead Railway on the one hand, and the City Union Railway, from which they obtain access to the North British and Glasgow and South Western lines, on the other. Mr. Dixon also owns several private lines, all of which radiate from his numerous collieries in the immediate neighbourhood of the works towards the depot, where the minerals are stored. Some of the pits connected with the Govan Works have been in regular use for many years, and yield a large return. It is a common tradition that Mr. Dixon's collieries go underneath the bed of the Clyde, and that their workings stretch right into the heart of the city. It is not very long since a foolish alarm got abroad, owing to the partial subsidence of a tenement of houses in a densely populated locality, that the earth was undermined by the coal workings from the Govan pits. The main source of the coal supply of the householders on the south side of the Clyde is derived from Govan Colliery, the supplies of minerals for the works being taken from Bishopbriggs, Ibrox, near Paisley, Aird's Moss, Johnstone, and Carfin. The new field which Mr. Dixon is opening up on the Duke of Hamilton's grounds at Blantyre, near Hamilton, will also be called into requisition for the supply of the Govan Works, some of the older workings near Glasgow being now almost exhausted. Besides this, however, Mr. Dixon will find ready means of access to the rich virgin field of coal in the neighbourhood of Bothwell, which is about to be developed by the Messrs. Baird, of Gartsherrie, and from which it is expected the public and public works will in the future be mainly dependent for their supplies. The railway which it is proposed to construct with the view of opening up this field will pass very near to the Govan Works, which are, therefore, likely to be prospectively well provided for. There are only five furnaces in blast at Govan, and they are all of the old-fashioned kind. Until within the last 12 months one of this number was always kept out of blast, but the extraordinary demand made upon Scotch pig-iron makers during the past year has necessitated the whole resources of the works being used to the utmost. It is a little curious that Mr. Dixon has not taken advantage of the present tide of prosperity to complete the erection of a sixth furnace, which was commenced about three years ago, but abandoned after it had been carried to the height of 12 ft. It would seem as if Mr. Dixon, in common with other Scotch ironmasters, was disposed to hang on meanwhile until some trump card is turned up, for what between the introduction of new modes of working and new appliances it is not difficult to forecast a near revolution in the economy of the pig-iron manufacture. In such a case, a present gain by the extension of works might lead to an ultimate loss, and capitalists will do well to possess their souls in patience a little longer until some more definite and intelligible data has been established. The furnaces at Govan are all of the same height—viz., 45 ft. to the charging ports, and 59 ft. to the tunnel head. The diameter of the hearth is 7 ft. It has been in contemplation, we understand, to increase the height of some of the furnaces, with the view of comparing the results obtained under the different conditions of short and tall furnaces, but this idea is not likely to be carried out in the meantime, at least so far as any of the existing furnaces are concerned. The average production of the furnaces is 14 tons each per shift, or 28 tons in the 24 hours. Thus the daily production of the works is 140 tons, or 840 tons per week. Nearly 200 tons of coal, in addition to between 80 and 90 tons of coke, is required per diem to supply the furnaces and their accessories. Surely it would be worth Mr. Dixon's while to turn his attention to the utilisation of blast-furnace gases, which would reduce this enormous consumption of coal to a mere handful, especially now that fuel is so terribly enhanced in value for both manufacturing and domestic purposes. The blast for the furnaces is generated by means of a high-pressure engine of 320 horse-power, which occupies a large building placed midway along the line of furnaces. This engine, which was made about 30 years ago at Hill-street, Glasgow, is one of the largest land-engines in Scotland. It has two blowing-cylinders, each 8 ft. in diameter, and the length of its stroke is 11 ft. 3 in. The beam which is 30 tons weight, and 30 ft. in length, has double pistons at the blowing end. The usual charge for Govan No. 1 brand is about 2 cwt. Spanish ore, 2 to 3 cwt. hematite, 3 cwt. blackband, and 2 to 3 cwt. lime. There is no other feature about the works which calls for special notice. The gases and smoke from

the heaters are carried into a chimney about 150 ft. in height at one corner of the works, and the boilers discharge their smoke into a stalk of similar height at the opposite corner of the establishment. At the present time the Govan brand is quoted at 97s. 6d. for No. 1, and 96s. 6d. for No. 3.

The Govan Works were originally started with the view of carrying on the manufacture of bar-iron, and since their commencement they have been noted both for the extent and for the quality of their production of this material. For a number of years past they have turned out about 20,000 tons per annum of bar-iron. Altogether the malleable department, which is immediately adjacent to the blast-furnaces, comprises 50 puddling-furnaces, two guide mills, two merchant mills, and a plate mill. It was here that Gorman's patent heat-restoring gas-furnace, which was fully described lately in these columns, was first erected, in the year 1864. These works also are entitled to claim the merit—if there be any—of having first introduced Siemens's furnaces to Scotland. Gorman's furnaces are still in use, but they are found very liable to go wrong, and we understand that the puddlers have a preference still for the old reverberatory furnace, which, perhaps only because he understands it better, he can more easily manage. Five engines—two horizontal, and three beam—drive the machinery in the puddling department, and the smoke from the furnaces, after passing into three large main culverts, is carried into a couple of chimney stalks, each about 140 ft. in height. The arrangement of the puddling department is very compact, and economy of space and labour appears to be carefully attended to. In addition to the blast-furnaces and malleable department there is a large foundry carried on in connection with the Govan Works; but although it has turned out a lot of very heavy machinery, there is nothing about its arrangements or appliances calling for mention here.

In all its departments the Govan Works employ nearly a thousand men, and taking the Calder Works and his mineral leases and operations also into consideration, Mr. Dixon's employees will muster to the tune of upwards of 3000—thus giving him the third place among the large employers of labour in the Scotch iron trade—the two above him being, as we have already indicated, Messrs. Baird, of Gartsherrie, who employ 9000, and Messrs. Merry and Cunningham, who employ 5000 hands.

SILVER MINING IN AMERICA.

SIR.—Having referred to Nevada in my last article on the above subject, I come now to speak of Utah—the wonder land—wonderful for its social peculiarity, Polygamy, but most wonderful for its mines of silver. The youngest of the mining regions, it is almost the richest. Exclusively possessed by the Mormons until the completion of the Pacific Railroad, a people whose interests lay in the direction of developing agriculture more than mining, the latter pursuit, in consequence, was neglected, supposing always that the Mormons knew of the existence of the mines. The discoveries are credited to soldiers who were stationed in the Territory in the years 1865 and 1866. Of course, the secret could not be long kept, and from that time forward a mining population has flowed in with steadily-increasing volume. No better idea of the absolute developments up to the closing in of last winter can be given than by quoting from a statement prepared and published in the *Mining Journal* last fall by one every way competent to know:—

"From the early part of the spring of 1870, when mining began to be entered upon in Utah with any degree of energy, to the present, the advance made in the development of the mines then and subsequently discovered, as well as in prospecting for and locating additional mining districts, building reduction works, increasing amount of shipments of both ore and bullion abroad, stands unequalled in the history of the early development of any mineral country yet discovered for a like period.

In the summer of 1870 there were located in Utah seven mining districts, known to contain valuable and precious metals, while at this date that number has been increased to 48, with discoveries still going on. At that period the number of mines worked practically was 22; to-day over 800 mines are under substantial development. Then there were eight paying mines, yielding to the locators an income from each of \$4000 per month, with twelve others giving a monthly profit of \$1000 and upwards, while the Emma at that time paid a net monthly profit of \$20,000. Now there are ten mines in the Territory which pay monthly a profit of \$20,000 each; 50 mines paying over \$3000 monthly; 1000 mines paying over \$1000 monthly; while the Emma is now, and has been for the past nine months, averaging fully \$250,000 per month gross. The Flagstaff exceeds \$45,000 per month; with about 300 other mines, the ores of which, not being reduced or shipped abroad, are accumulating at the mines ore to the value each month of from \$1000 to \$5000 each. At the time named there was one efficient but small furnace in the Territory; to-day there are 19 well-constructed blast-furnaces, with an average capacity of 15 tons each daily, besides six others in course of construction, with three quartz mills complete, and two in course of construction, and three sampling works. The bullion product in the same time being increased from a few small sample lots to regular monthly shipments of from 1400 to 1500 tons, of the gross value of \$380,000, with an increase in the value of the ore shipments of from about \$30,000 to \$275,000 monthly. Add to this the advance made in the opening of the coal fields of the country, as well as in the utilisation of the very superior grades of iron ore, by its manufacture into pig-iron for local purposes in the southern part of the Territory, with the rapid strides making in the construction of the Utah Southern Railroad, when, all combined, will present a more rapid rate of progression than is to be met with in any part of the mining world."

By papers just to hand it appears that in the Cottonwood district alone, a small region of territory, exclusive of six principal mines—the Emma, Flagstaff, Davenport, Wellington, Montezuma, and Savage—there was awaiting transportation 16,000 tons of ore, worth at least \$500,000. Other districts are showing a corresponding degree of activity. The following from the *Alta Californian* is pertinent to the subject:—

"The production of bullion by the mines in this State and Nevada, as well as Utah, without doubt at this moment exceeds any previous rate of production, and the results, with the new discoveries being constantly made, are astonishing. Of these some extraordinary instances have been made west of Utah Lake, in a locality which admits of transportation by lake to the railroad, at the low rate of \$5 to \$7 per ton, while those south-west of the lake are taking larger proportions both in respect of extent and value. It has been remarked that west of the mountains the metallic productions are gold, as is also the case at the east in Colorado; and the magnificent theory presents itself that the mountain track, 700 miles broad, from the California line east, is running north and south a gorgeous belt of silver between two broad lustrous fringes of gold on the east and on the west. The silver towards the centre of that region seems in many places capped with base metals, which give place in the working to the purer silver in great richness. Proceeding west, the ore has a considerable proportion of gold, which in the State of California drops the silver, and displays itself in places and in old river beds, as well as in quartz veins. The success with which the production goes on with increasing volume. The assumes the marvellous, and the production goes on with increasing volume. The great want seems to be facilities for smelting. Along the Salt Lake region wagons from a long distance bring, with great labour and cost, the ores from the mines to be transmitted to the East, and even to England, for working. The erection of local furnaces seems to be a great want; this want may, however, be a temporary one. The Rocky Mountain coal, which is in great supply, may be readily coked on the spot, and supply the place of charcoal at a great reduction in cost. The Eureka Consolidated Mine, as a notable instance, has produced \$400 worth of ore, containing lead, which must be smelted. Suddenly it (the lead) goes out, leaving the ore

as rich in silver and gold, but requiring only to be amalgamated at a small cost. The same thing has happened in the Ely district, and by analogy may affect all that broad region, which unmistakably shows the former presence of heated salt water. In any event, the production of the metals has received a great stimulus, and has already affected general business. The abundance of money is one of the evidences of it, and the increase of business with jobbers is still more satisfactory."

At present the following English companies are operating in Utah—to wit, the Utah, Emma, Flagstaff, Saturn, Mammoth, Copperopolis, Camp Floyd, Utah Smelting Company, and Last Chance. The first-named has been organised about a year, and will, no doubt, soon be on the dividend-paying list, as its furnace has started again under good prospects. The Emma and Flagstaff are paying regularly monthly dividends of 1½ to 2 per cent. respectively. The Camp Floyd will also, probably next month, as its mill is just about starting, and the mines of the company are proving first-class, and the company besides are fortunate in having a manager of ability and vigour. The Saturn and Mammoth Copperopolis, it is understood, although started under most inauspicious circumstances as to time of year—winter, and of unprecedented severity—will soon be, the former at least, in a paying condition. The Last Chance, as is well known, is only a month or so old, but is good for all that is claimed for it. The celebrated Davenport Mine, in Cottonwood district, it is understood, is about passing into English hands; if so, it is a matter of felicitation to the lucky purchasers. It is now true that English investors are getting the cream of the Utah mines, and their action is stimulating capital elsewhere to a competition for these properties in the future; and as a consequence a very greatly increased productiveness is apparent. In fact, it has aroused American capital to the fact that mine owners were not disposed to wait its convenience, but that they would offer their mines wherever the best market was to be found. Of the eight English companies now operating in Utah, it is not possible that any one of them will prove a failure. Possibly these shares may be rigged to a point in the case of one or two of them that will produce disappointment to some. The immediate future of the Flagstaff and Camp Floyd companies are most encouraging, as also that of the Utah, so long under a cloud. That most general satisfaction with Utah investments will be the truth that a very few months will now determine.

X. X.

GOLD MINING IN COLORADO—No. V.

SIR.—The methods of working the ores of Gilpin County, it will be seen, have been limited to the stamp mill for the second-class ores and smelting for the first-class. The mill is aided in some cases with the Chilian mills, or an improved form of them, which are placed so that the flow of the tables must pass through them. Heavy particles of sulphuret, escaping mercury, and coarse mineral are delayed, and, in part at least, re-ground, or again amalgamated. Good results are obtained where these mills are carefully attended to. Others use blankets for stopping the heavy particles. These blankets are washed, and the catch is then panned—the Bartola, so called, being generally used. Where any effort is made to save and re-work the tailings, means are taken to check the flow outside of the mill, so as to allow the heavy part of the pulp to sink, afterwards to be shovelled into the general pile. In the water which passes on to the main stream there is carried in suspension a very important percentage of valuable mineral; this I have termed loss in the flow. Perhaps it would be interesting to give some examples of this loss:—

August 21, 1869.	Sample of tailings taken out from creek distant from mills	Gold.	Silver.
	\$39.21 \$ 8.58
January 12, 1870.	Samples taken in same way	33.08	8.84
July 7, 1870.	Ditto ditto	33.07	10.40
Ditto.	Ditto ditto	31.01	3.74
Slimes from box so placed that the finest slimes would have time to precipitate—sample.....			
		12.40 2.47

Slimes from box so placed that the finest slimes would have time to precipitate—sample—

12.40	3.47
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Valuable tailings can be gathered many miles below all the mills. The silver sulphide to a great extent is borne along with the water still further, being too light to fall whilst there is a current.

The smelting works were established in 1867. The ore is sampled in the yard of the works, assayed and paid for by the ton, as per schedule, some items of which have already been stated. The ore is then placed in piles on wood, which is fired, and burns for some six weeks, driving off a large percentage of the sulphur, and oxidising a large part of the iron. These piles are then removed to the smelting furnaces, reverberatory, and smelted, so that 7 or 8 tons are reduced to 1 ton of matt, containing from \$1200 to \$2000 in gold and silver, and from 40 to 60 per cent. of copper. This matt is then sacked and shipped to Swansea for separation. The buddled tailings are roasted in reverberatory calcining furnaces, and then mixed with the ores roasted in the piles when furnaced.

These works are conducted with ability, as well financially as metallurgically, and have been a great success in both respects. Perhaps no smelting works in the world have produced so large profits to owners. Being the pioneer enterprise, the managers have acquired a monopoly, and are most thoroughly alive to the importance of retaining that advantage so long as possible. During the last year other works were put up for smelting and separating. These works were successfully started, but the impecuniosity of the projectors compelled them to close down.

Works for chlorinating upon the Plattner system were started and kept in operation for a year or so, by a practical operator, who had acquired the routine knowledge of the system as an employee in California. Not thoroughly versed in the chemistry of metallurgy, he found difficulty in treating the complex ores of Gilpin County, having been taught to treat only the simple sulphurets of California. It was found by him an expensive "laboratory and school of mines," his own school, with hired men, costly, novel, and high priced ores. He learned how to treat the ores successfully, but made no profit as a pupil in his own establishment. For some months no work has been carried on here, the excuse being—"effort to secure adequate capital to make the enterprise profitable." The theory of treatment was correctly established when smelting was commenced, requiring a selection of the ores as they came from the mine—viz., separation. The amount of free gold in the ores of Gilpin County is not large. All of the precious metals, or nearly all, are associated with the sulphides; all the silver, not in alloy, being itself a sulphide. Hence a close separation of the mineral from the gangue is of first importance. This cannot be done by the hand only—that is, only 5 per cent. of the ore raised has been, heretofore, hand selected out, whereas the ore raised actually contains not less than an average of 20 per cent. of first-class ore disseminated through the gangue, or vein

matter. This 20 per cent. is sent to the mill, contained as it is in the vein matter, or gangue, it is milled, a part of the precious metals obtained in the battery and on the plates, the larger part going out to the pile of tailings, and into the creek. The partial recovery of this loss has already been explained.

A water separation is almost impracticable, for many reasons, only one of which need be stated—a cold climate for several months in the year. The subject of closer separation has, therefore, been discussed, and its realisation hoped for by other means than by water. Prior to 1870 no ore was separated in Colorado except by water, and none of the works were carried on with satisfaction. During the summer of this year Mr. Krom brought one of his "dry ore separators" to Central City, for the purpose of experimenting with the Gilpin County sulphurets. The ore operated upon was the mill ore, first-class, selected out by hand; it was passed through Cornish rollers, but not sized as it should be in regular work. The results will be given in a succeeding communication.

DESCRIPTION OF KROM'S DRY ORE SEPARATOR

Instead of entering into a minute description of the apparatus used for dry concentration, which would not be readily comprehended without diagrams, the following syncretical statement is presented:—

1.—The machine consists of a portable frame of iron 5 ft. in length, 2 ft. in width and 3 ft. 10 in. high, weighing 1000 lbs.

2.—The operating mechanism within consists of—(a) an adjustable feed hopper; (b) an ore bed of wire-gauze tubing, permeable to puffs of air readily; (c) a roller beneath the ore bed for the support of the column of concentrated stuff gravitating downwards, and for the discharge of the same at a regulated speed; (d) a bellows or intermittent blast apparatus for delivering puffs of air through the ore bed so as to lift, agitate and float upward, intermittently, the lightest parts of the ore, and to cause such matter to overflow from the surface of the ore itself, whilst the heavier metallic particles are permitted to gravitate downwards to the roller provided for their discharge as regulated.

3.—As a whole this machine is a compact combination of adjustable and automatic mechanism by means of which a given quantity of ore is lifted in air intermittently, and so agitated by air as to effect the separation of the heavier from the lighter parts, by allowing the particles to move in obedience to their own weight or gravity, the latter overflowing from the surface, and the former sinking between the gauze tubing to the discharging roller.

The inventor uses the following language:—"There are but a few principles on which all the plans for mechanical separation of ores are based; that of a free fall of the ore in a steady moving current of air or of air, centrifugal force or analogous throwing of the crushed material freely through air at rest, and intermittent impulses of jets of air or water. The first two are alike in their effect, and produce deposits of equally falling grains. But this is not the separation required. Owing to the various shapes of the ore particles, practical and useful separation cannot be effected by these means. As a general approximation, crushed ore particles differing greatly in shape, may be proportioned in three main classes, as follows:—

- | | |
|---------------------------|--------------|
| 1.—Roundish grains, about | 50 per cent. |
| 2.—Oblong | 25 per cent. |
| 3.—Flat-shaped | 25 per cent. |

The manner in which the flat, oblong, and highly angular grains happen to be presented to the action of the air, as when thrown from a centrifugal machine, influence the length of time of their falling. A flat-shaped grain of gangue rock, for instance, if its edge cuts the air, will be thrown and deposited with the heavy mineral; and the flat-shaped heavy mineral will be deposited with the light gangue, if its flat or broadest side should be presented to the resisting action of the air. The intermittent action of air or water involves a further and superior principle; and, as between these two, air is far preferable. Jets of compressed air thrown up through the air or bed of material, in rapid succession, have the effect to lift the lighter portion to the top, and allow the heavier to sink to the bottom, and almost irrespective of the varying sizes and shapes of the ore particles or grains.

The more sharply or distinctly the jets of air are given the more perfect and well-defined will be the separation, and the greater may be the varying sizes of the grains. And the more rapidly in succession are the jets of air repeated, the greater will be the amount of work done in a given time. The Krom machine gives both sharpness of effect and rapidity of succession in the air jets. It is essential in concentrating, by means of either air or water, that time should be allowed between the successive upward thrusts or lifts, for the whole, in each case, to come to rest, or very nearly so, before the next lift is applied. But the freedom with which ore particles fall in air, and the very slight extent to which each lift of the material is carried, allow the lifts to be repeated in these machines 400 or 500 times per minute, whilst water would admit only about 100 per minute. In short, by the use of air, properly applied, greater perfection of concentration is obtained, and the amount done is greatly increased, the amount of material treated depending almost solely on the number of lifts which can be applied within a given time."

Central City, May 8.

THE SLATE DISTRICTS OF NORTH WALES—No. I.

Sir,—Amongst the many and various mineral productions of this country roofing slates are certainly not the least important, as a substantial roof is allowed to be one of the necessities of life in this climate, and hitherto no such efficient material for that purpose as slate has been discovered, so far as cheapness, lightness, and durability are concerned. But it is not only as a roofing material that slate is valuable; of every kind of stone for flagging slate is pre-eminently the smoothest and most enduring, and in the formation of tanks and cisterns, either for water or other liquids, where cleanliness and incorruptibility are chief desiderata, few, if any, materials equal to it exist. A brief description of the slate-producing districts, and a few remarks upon the slate trade will, therefore, not be inappropriate in these columns, especially as there are peculiarities connected with both well worthy of attention.

One of the first things to be observed is the small quantity of slate made use of, either in the form of roofing slates or slabs, compared with the amount which must be required for the purposes to which they can be applied, not only in this country, but in the several foreign countries which are in a great measure dependent upon us for them: 500,000 tons per annum will, probably, include the whole production from the various parts of the kingdom for the supply of Great Britain and Ireland, a large part of the continent of Europe, and for export to America. Why the use of such a valuable material should be so restricted is difficult to understand, but we believe it depends chiefly upon two causes, the discredit that has fallen upon this class of material, from the quantity of rubbish which at times has been foisted on the public under the name of slate, and the great cost of the best slate to the consumer from the limited production of it, and the enormous carriage. The principal reasons for this small production are the very limited areas within which true slate is to be found, the situation in which these are placed; and, lastly, that which constitutes the greatest peculiarity, that the small spots where it is found are almost entirely the property of three or four large and wealthy proprietors, in whose hands the production is all but a monopoly. Within the last few years the price of slate has nearly doubled, and, unlike that of any other article, has not been reduced by periods of depression in the trade. A slack demand has simply been met by decreased production, a tacit understanding existing amongst the manufacturers not to undersell one another. Stocks have been allowed to accumulate, and men have been placed on short time rather than submit to a reduction of price, a sacrifice which is cheerfully submitted to, even by the workmen themselves, in consequence of the large profits and high wages enjoyed during prosperous seasons resulting from this monopoly. True slate is a metamorphic rock belonging only to the oldest geological systems—the Cambrian and Lower Silurian. In the West of Scotland, and in the mountains of Cumberland and Westmoreland, there are deposits of strong coarse slate, but these, though locally useful, are of little value for commercial purposes, on account of the coarseness and roughness of their cleavage. On the north coast of Cornwall and Devon are slate deposits of good quality, the produce of which, especially that from the Delabole Quarries, is justly esteemed. But the chief source of slate in every manufactured form for supplying the markets of the world has been, is, and must continue to be, that mountainous corner of North Wales immediately to the north, west, and south of Snowdon, where from the rugged nature of the country the transit of such a heavy material is both difficult and expensive. But even in this small space the deposits are quite exceptional, and are found with proper facilities for working them but in four small patches. The most northerly of these, about three miles long by something less than a mile in width, is that near Bethesda, in Nant Francon, containing the celebrated Penrhyn Quarry. Some distance to the south of this is an outcrop of the same veins in the Llanberis Valley, where are situated the quarries of Mr. Ascheton Smith, almost as extensive and profitable as their northern

neighbour. Further to the south-west, in Nant Nantlle, lies the third; and the fourth, still more towards the south, at the head of the beautiful valley of Festiniog, which contains, amongst others, the famous quarry of the late Lord Palmerston, for its size and the number of men employed, perhaps, the most profitable slate quarry in the world. Except in these four places, each of which we will give a more detailed description of presently, no regular deposit of marketable slate is to be found. Innumerable quarries have been opened at an enormous expense throughout the whole of the district, extending from Bangor and Conway on the north to the line of Plynlimon on the south; and although here and there small quantities of fissile rock of a slaty nature exist, from which a few coarse slates and slabs can be made, no profitable quarry has yet been opened outside of the four patches named, with the exception, perhaps, of one belonging to Earl Vane, in the neighbourhood of Machynlleth, which produces a considerable quantity of slate of a fair quality, but far inferior to its more northern rivals. Nor is it easy at first sight to understand this peculiar limitation of slate deposits. The ores of tin are equally limited as to the extent of country within which they are found, but then tin-bearing lodes exist in large numbers, and over nearly every portion of that district, whilst it is useless to look for slate, as too many persons have found out to their cost, except in the places mentioned. The whole of the part of North Wales we have alluded to consists of sedimentary rocks of the Cambrian and Lower Silurian formation, interspersed with eruptive rocks, and patches large and small of volcanic lava, and is broken up into mountains and valleys of every variety of size and shape, but all bearing that similarity of general character which marks their common origin. The volcanic rocks may be broadly divided into horn-blendic greenstones and felspathic lavas, sometimes perfectly distinct from one another, but often so closely combined, and running from one into the other, that it is impossible to separate them either in theory or in fact. The sedimentary rocks vary also, by almost imperceptible gradations, from the coarsest grits and conglomerates to the finest homogeneous slate. They are all more or less fissile, with definite planes of cleavage, in most instances distinct from those of deposition, but vary as much in their aptitude for splitting as in the materials of which they are composed.

It is not my intention here to enter into a long disquisition on the causes of the phenomenon named "cleavage," but without a few remarks upon it it will be impossible to give any description of the formation of true slate, and make clear the reasons why so comparatively small a quantity of that material is found in a district apparently similar in its general characteristics and conditions. The subject, however, is too long to enter upon at present, so I will reserve it for a future letter.

CAN THE CORNISH TIN STAMPS BE IMPROVED?

Sir,—I am much obliged to you for the insertion of my letters in your valuable Journal; they bring me enquiries daily, and requests from parties for me to go to their mines, or to meet them at some appointed place, to show my models. I have had to go West again for the past week, and others are requesting me to call at mines in Devon and Cornwall, but I am compelled to go to London, and therefore, forced to delay seeing them. I shall be in town for the next three weeks when I shall be prepared to meet tin mine secretaries, managers, or their agents, and show them my models, when they will be able to judge for themselves as to their merits after seeing four or five working, and such as I think must convince any sane man that Cornishmen have hitherto been stamping on the dark side of the edge in every respect—that is, so far as stamping and washing tin goes.

I am convinced that a stamps on my principle can be erected for one-third the cost of the present drudge stamps, and do one-third more work. A stamps for the present day must be made—as Cornishmen should—to conform to the times and imitate railway speed. I fear it may be said it is a disgrace to them to class their stamps with that dead drudge of an animal, the donkey; but they should know the difficulty they encounter if they attempt an increase of speed. Then let them discard their drudge donkey stamps, and bring out one that imitates that useful, and far more lively, animal the horse, that can be driven to suit the present age.

I believe that a stamps driven faster, with a lot of more lively heads in the stamps bed or cover, and of less weight, will do a deal more work than the old donkey stamps do, as that is an odd, ugly thing, pent up in a corner, with only a maximum speed, that cannot be increased; all they can do is to get more power, and add more weight. It is precisely the old motto, "We do as our fathers did before us;" but I can accommodate them with speed any way, either with large single rows of heads working on each side of the axle in single, double, or treble rows, or with fair-sized heads run with belts, 150 lifts per minute. I can suit them either way, and to do a deal more work.

They have another telling evil in the old stamps—it is not lively enough. Tin is a ponderous ore, and slow-speed stamps give it time to settle between, and it is left under the heads until it is reduced to slime so fine that it is not to be caught with the crop tin, and it goes off in the stream; a portion is caught miles below, but a great deal goes into the sea. All letters addressed to me at 36, Hyde-street, New Cross, S.E., will find me.

N.B.—In my remarks on the cost of a stamps I refer to every portion except the heads and lifters; they cost much the same as in the old ones.

ON WHAT DOES METALLIC MINING DEPEND FOR ITS GENERAL SUCCESS?—No. IV.

Sir,—In continuing my remarks on this subject it will be proper to say that a slide, a cross-course, and elvan, or other dyke or intrusive rocks, frequently produce very marked results, sometimes favourable, and at other times the reverse, as it is seldom that an occurrence of this kind happens unaccompanied by an increase or a diminution of the value of the lodes, either intrinsically or prospectively. This shows that the circumstances on one side of a cross-course, or other intersecting vein, are more favourable than on the other; but why it is so we know not, and no one that I am aware of is able to enlighten us in regard to it; and, therefore, nothing remains to us but to be diligent in observation, referring to experience and reasoning therefrom, and that—pretenders notwithstanding—is the only science effectually applicable to this part of mining. It is not sufficiently remembered, perhaps, by those practically unacquainted with this intricate pursuit that only a very small part of it can be seen at a time.

The closest examination of the interior of a mine is proceeded with step by step, and every step in advance excludes from view its predecessor, and the range of vision by inserting oneself in a hole in the rock is circumscribed by impenetrable boundaries, and hence the connection between the past, present, and the future is a mental process. The descent from one level to another is very frequently made divergently from the lodes, and it is, therefore, impossible, to determine by the judgment alone, guided solely by the sense of seeing, whether or not the vein operated upon in the respective levels is strictly identical, especially considering that every object, as soon as seen by the advancing explorer, recedes into darkness, and their connection can only be maintained by the mental eye and faculty, and the difficulty is not unfrequently increased by a striking dissimilarity between prominent features at the two points; amongst which may be noticed the fact that the lower level is sometimes remarkably dry whilst the upper is exceedingly wet, a circumstance calculated to engender doubt as to whether any necessary or natural connection exists between the two points. In such cases the facts of observation can only be referred to the reason, and reason from such data can only arrive at probabilities. But these serve to excite an experimental investigation of the facts, which is proceeded with by dialling, and transferring the outline to paper, showing the plan of the whole, and thereby rendering it critically conspicuous to the view, as if transparent. And not only so, but an entrance, so to speak, is effected into the interior; from whence the whole may be surveyed under every conceivable aspect at will, open to the reason, with reference to experience, or any other test of knowledge, including the sciences. But it should never be forgotten that such a view is but an outline, and that the intermediate parts are unexplored,

and require, to be of any practical value, assiduous watching, and all changes occurring during the prosecution of further development in the line of direction of the lodes be noticed, and carefully ascertained, both as to the quantity and direction of the divergence, and relatively in the order of their occurrence, for comparison, contemplation, and reference. This mean of information may be aptly said to be the cardinal light of this important part of mining; indeed, it is the only reliable light, *a priori*, all other lights being derived by direct experimentation, and shine only after the sources of their emanation are unveiled. But this shines into the darkness, and illuminates unpenetrated regions, and otherwise undiscovered truths, long before they can be experimentally explored and ascertained, and with sufficient practical clearness and exactitude to be relied upon. From hence it will not be difficult to perceive that in a very large extent the general success of mining depends on the unremitting vigilance and judgment of the agents, exercised with a wise discretion; which, of course, includes the adoption of every method and observance of every precaution to render moral assurances practically sure.

A knowledge of human nature is no less essential to the success of mining than is a competent knowledge of the physical condition and the mechanical and material appliances necessary to their development. There is no truer economy in any industry than that which is effected by an enlightened or judicious liberality, both as respects the mode of working and the employers engaged therein. Nothing commands so much respect from working men everywhere as unquestioned competency and sound business qualifications in the person or persons on whom devolves the responsibility of directing the operations in mines, especially when such qualifications are accompanied, as they generally are, by a true gentlemanly deportment. No one despises knowledge, nor the wisdom necessary to its proper application, even in an enemy; and few there are who do not deem ignorance despicable in a friend. I am fully convinced, after a somewhat lengthened and varied experience in mining, that economy, and its consequent successes, are promoted by nothing so certain and so reciprocating as from a consciousness pervading the mind of every subordinate that the responsible and directing head of the establishment is practically conversant with its every minutiae and detail. And not only so, but with methods for demonstrating their correctness or otherwise.

On the other hand, the haunting consciousness of inferiority on those points in a manager, which cannot fail to make itself felt where existing, conduces to self-disparagement, and its consequent ungeniality of disposition, the manifestation of which unamiable quality, unprovoked by even ordinary causes, is eminently productive in a far too general sense of kindred—or rather retaliatory—dispositions. This is one of the positions in which ignorance cannot conceal itself, but where, by being placed in juxtaposition to the light, it becomes hideous even to its own subjects, and the more frequent the contact the more patent and pronounced becomes its proportions, and every subsequent effort to effect its concealment only serves to disclose another phase of its ungainly proportions. But it may be asked who is to blame if even designing ignorance, after having secured a somewhat elevated and comparatively lucrative position, should strive by all means to retain it? If ignorance is bliss, it must be so on the ground of its simplicity, and all unpunctuated earnestness which comes under that rule, if not faultless, cannot be said to be criminal. But may it not be questioned as to which class the ignorance we are considering belongs; and, further, whether is the greater, that which flaunts unreasonable pretensions, or that which endorses and provides for it experimentalism at its own expense?

The interests of mining, though identical, are something more than the interests of an individual, or of class interests, and ought to be so regarded. It is to be regretted, however, that the principles of legitimate mining are so often sacrificed to gratify personal prejudice and to promote individual interests; and that the plainest dictates of common sense are so frequently disregarded in furtherance of party purposes. It would seem that because mining is too complicated and profound to be defined as a system, that it is equally, if not more, commonplace than agricultural pursuits. I am well aware, whilst I thus speak, of the essential value of chemical science to agriculture, and that it is extensively applied in that pursuit, but that embraces only a single branch of one science—analytical chemistry—thus, given the constituents of a soil to determine the kind of manure necessary to its invigoration, and a knowledge of the kind of seed for which it was adapted. But with mining the case is very different; its intricacies, complications, and obscurities render it difficult, even to the most experienced persons, in proportion to its many entanglements, and the darkness by which it is surrounded.

The untutored savage of the desert sees the same sun, moon, and stars which we see, but has not the remotest idea that they are anything more than they appear to his unassisted eye. He has not the faintest perception that thousands of the stars which on a clear night brood twinkling over him, during his nocturnal reveries in the dance and song, are stupendous worlds, vastly larger than the one he inhabits, and is equally unconscious of the graceful revolutions they perform in their orbits, as he is of the nations of this terrestrial orb. Just so it is with thousands of individuals as respects mining. They believe, hearing of lodes, shafts, and levels, and having seen a lode, shaft, and level, that the connection of these, in what manner soever performed, is the sum total of mining. And hence the conceits which so many take refuge in, and with so much enthusiasm express—at least, in this part of the country—just as if they were maxims evolved from irrefragable logic, instead of being arrogant blunders—viz., "One man can see as far into the ground as another," "One man can dig into the ground as well as another," &c. &c. and such like crudities of ignorance are current and respected, and by men who can scarcely speak of mining in other connections without prefixing to it the term "scientific." Inconsistency seems very inadequately to express the freaks of some men when disporting themselves in the airy regions of their own nothingness—cut loose from their moorings, and without ballast.

Another important part of mining knowledge is that of chemical mineralogy; more especially is this requisite in foreign fields, where it is sometimes impossible to be accommodated with the services of others, and not always safe to rely upon when obtained. The complicated blending of ores, whereby one class certainly becomes the matrix of others, and conceals from the eye, even when assisted by the most powerful microscope, every feature which might otherwise indicate their presence, and therefore experimental chemical tests are necessary. I presume that mining, though not a science, embraces a greater number of the sciences than any other pursuit, so much so that it may be appropriately called a science of the sciences; and yet, strange as it may appear, that which exercises and embarrasses the most penetrating and experienced intellects is degraded to the level of the meanest capacity; and instead of training the mind to its compass as a standard, and to a due appreciation of its numerous involved ramifications, the system itself is reduced by being stripped of its every characteristic and distinguishing feature, in order that it may not be above the level and comprehension of every pretender who chooses to obtrude himself into the arena of mining. A hole in the ground with such, having some sort of mental reference to an object, is mining.

It is to be wondered at, then, that in so many instances where glowing reports are furnished by men who never have had any practical experience of the nature of mining and the constitution of lodes, they should be found to be fallacious, or that the highest expectations and exhilarating enthusiasm of honest and hopeful adventurers should terminate in pungent and galling disappointment, or that mining itself, branded with the odium, though due only to ignorant pretenders, should sink into the slough of irredeemable disrepute, and become the synonym of a specious but fatal snare? When the gilding of the imagination is substituted for Nature's colours, and such colours taken to represent the substances of Nature, ought anyone to be surprised if they fade, or fail to be the true index of the things they are alleged to represent?

I am sometimes puzzled as to whether adventurers should be exonerated from all blame in the matter or not as such, as all other appointments are made by themselves, and if they err the fault is

their own, and no one else can be implicated, except they were advised. But when it is affirmed on behalf of companies that all appointments were made from the best information in possession, one is scarcely disposed to indulge in censure. ROBT. KNAPP, Ellsworth, Nye County, Nevada.

WHAT TO SELECT—WHAT TO AVOID—No. XXI.

Sir,—Since last directing attention to the condition and prospects of the metal market several important changes have taken place, each unmistakably indicating at least a permanency in the present remunerative value of the several descriptions of metals, if, indeed, remunerative value is not established. Many months since the writer pointed out that copper, for years at ruinous prices, must advance in the future, the stocks and supplies being totally inadequate to the growing consumption. Since that opinion was expressed the price of copper has improved no less than 6s. per unit. Although the value of this metal has thus responded to his anticipations, and although it has reached a price that the most sanguine could scarcely have anticipated, yet, looking at its present statistical position, the limited supplies, the comparatively exhausted condition of the Indian market (which has still to be supplied), there can be no doubt that copper will not only maintain its current financial position, but will command a considerably higher value.

These facts are especially satisfactory to the writer, because it confirms the correctness of his opinion, and the soundness of his advice, for in October last the writer observed that "investors and capitalists should without delay select well-conducted, low-priced enterprises in copper mines." A few instances will show the changes that have taken place since these remarks appeared:—

COPPER MINES.			
	Price per share, October, 1871.	Price per share, May, 1872.	Aggregate advance.
Down Great Consols	£100 0 0	£120 0 0	£20,480 0 0
East Somerset	9 0 0	35 0 0	13,312 0 0
East Devon	3 5 0	5 5 0	12,000 0 0
South Wheal Crofty	28 0 0	100 0 0	77,464 0 0
West Somerset	7 10 0	15 10 0	45,000 0 0
Wheal Basset	90 0 0	130 0 0	29,480 0 0
Wheal Setaun	22 0 0	40 0 0	7,128 0 0
Total advance on seven mines			£198,864 0 0

Now as to tin. About the same period the writer penned the above remarks concerning the prospective condition and value of copper, he stated as to tin that its commercial value, although subject to slight fluctuations from speculative causes, would be maintained, its marketable status possessing a vitality equal with the material industries and commerce of the world, for the additional purposes to which both tin and copper are being almost daily applied create a constantly increasing consumption, augmenting proportionately with the development of trade and the progress of civilisation.

Subsequent results have sufficiently proved the accuracy of these anticipations to render recapitulation unnecessary; but a few instances may be quoted, showing the result upon the market value of some of our leading tin mines:—

TIN MINES.			
	Price per share, October, 1871.	Price per share, May, 1872.	Aggregate advance.
Corn Brea	£152 10 0	£170 0 0	13,000 0 0
East Kichen	35 0 0	52 10 0	42,875 0 0
Dolcoath	70 0 0	90 0 0	85,920 0 0
East Pool	14 0 0	18 0 0	25,600 0 0
New Rosewarne	1 10 0	9 0 0	42,500 0 0
Providence	25 0 0	35 0 0	11,200 0 0
Tincroft	52 0 0	72 0 0	120,000 0 0
Treleigh Wood	0 4 0	35 0 0	174,000 0 0
West France	21 5 0	27 0 0	11,656 0 0
W. Kitty (St. Agnes)	13 0 0	17 0 0	17,180 0 0
W. Margaret	17 0 0	27 0 0	8,960 0 0
Total advance on eleven mines			£557,921 0 0

Showing an aggregate advance on 18 mines within seven months of £756,785.

NORTH TRELEIGH WOOD.—When the writer last drew attention to this mine he pointed out that it is the only company working a property in this celebrated district incorporated under the provisions of the Limited Liability Act, that its shares are fully paid, that the whole of the purchase-money consists in paid-up shares, and that its prospects of success are spoken of by those best competent to judge as being in no way inferior to its neighbours—Treleigh Wood, Treleigh Wood United, Rose United, &c. Treleigh Wood shares, with 12. paid, are selling at 35s.; Treleigh Wood United, with 12. paid, at 12s.; Rose United, with 12. paid, at 3s.; Peavor, with 10s. paid, at 22.10s.; New Rosewarne, with 22s. paid, at 9s.; and North Rosewarne, with 22. paid, at 9s., whereas North Treleigh Wood shares (limited), and fully paid (12.), are selling at 22.10s. to 3s., which certainly cannot be said to represent the intrinsic value of the mine. Upon previous occasions the writer has pointed out that the actual price of a share cannot always be accepted as a criterion of its real value, and North Treleigh Wood does certainly appear to be a case in point, for already at least six tin and copper lodes have been discovered, which, being intersected by two cross-courses, assures their productiveness upon development. It is confidently stated that returns will be made as soon as the machinery is in operation, and that permanently successful results will be realised. Among the several practical authorities who have recently inspected the mine, one who has had great experience states that "North Treleigh Wood, in the immediate neighbourhood of many largely productive and profitable copper and tin mines, and of unexceptionable geological position, the stratification of the most favourable description, and possessing several very important mineral lodes, is one which no capitalist need fear embarking in, with the full expectation of an ample and speedy return for his outlay."

RICHMOND CONSOLIDATED.—The writer is glad to find that his anticipations in regard to this mine are being fully verified. Although the price has advanced to something like 4s. premium, there is every reason to believe that the shares will, from the merits of the mines alone, command a yet much higher value.

CAMP FLOYD.—The writer drew attention to these shares when at par (10s. paid), and has now to congratulate those of his correspondents who effected purchases, seeing that there is an active market for the shares at 5s. premium, which is equal to 50 per cent. advance. It is said that the profits will enable the directors to declare dividends at the rate of 5 per cent. per month.

Pinner's Hall, Old Broad-street. FREDK. WM. MANSSELL.

P.S.—Since writing the above a further advance of 5s. per ton in the price of copper has been officially announced.

INCIDENTS IN MINING—No. I.

Sir,—I purpose to send to you from time to time for insertion in the Mining Journal such notes on mining as may appear to me to be either useful, interesting, or amusing to your numerous readers. The Journal, so long held in deserved esteem for its utility in exposing abuses, as well as being a medium for the conveyance of useful knowledge to all connected with mines, railways, and science in general, is, in my opinion, the best organ in the country as the exponent of all practical ideas on those subjects.

You are aware, Sir, that in mining there have been great abuses; confidence has been abused, and money misapplied. I will, in the first place, give you an instance of misplaced confidence in a mine agent—a man at one time of moderate character, and having several mines under his management. At the time to which I am about to refer he was the manager of a tin mine which has been profitable to the shareholders. It has been alleged that in this mine he would range the price of shares to suit his own interest. Did he wish to buy, then his report would depreciate the mine, and he would purchase; did he want to sell, then his report would eulogise the mine as a first-rate property; the shares consequently rise, and he would sell. By this procedure, it is said that he netted a large sum of money. However, a climax came; other agents were called in to report for a forthcoming meeting of the company. Their reports represented the mine to be very rich; I think the lode little. The consequence was the manager's services were dispensed with at that meeting. Since that time the mine has given many if not regular dividends—justifying the independent agent's report.

At the outward of this mine there is a farm containing about 80 acres, the mine-tail of which belong to the Duke of Cornwall; of this land the aforesaid manager took a mineral grant, thereupon he and his friend, the pursuer, looked out for some one to whom they might sell the grant for a good round sum. They did not wait long, for a purchaser soon presented himself, and what sum, think you, did he pay for the grant? 6000s. Mind, 6000s. for the license to mine within that tenement, the pursuer—a good bargain for them, but a bad one for the vendor and his partners. The said manager was appointed to manage the works in the set so bargained for, and leaving England again, and he said to the manager, "If you like you shall have

my farm, I am tired of England." After some consultation a price was agreed on; the conveyance deed ordered, and a few days after the sum of about 1600s., the consideration money, was paid over in hard cash. Now, in carrying out mining operations, every body knows that an account-house is a necessary appendage; well the good farm house, or for a private residence, after the mine ceased to work. A smith and material house is also wanted in mine, these were also substantially built so as to serve as future stables, &c.; as to the mine, an engine was erected and worked a short time, when all operations ceased, and the machinery and materials were sold; so that the manager can now, I suppose, go in and take possession of his buildings. However, the report he gave of the first-mentioned mine made it convenient for him to sequester in another location.

How strange it appears to me that any man or any company should be so thoughtlessly extravagant as to put 6000s. in the purchase of an unexplored property, merely because a mile or so only distant a tolerably good mine existed. The manager purchased the freehold farm for one-half of the money paid for the license to search for the minerals beneath it.—*May 20.* AN OLD READER.

THE TERRAS MINE, AND ITS PROSPECTS.

Sir,—I have noticed that parties have for a long time been hard down upon the prospects of this mine. I was all but inclined to think it was south of the railway, and out of the tin district. I passed it only a few months since, when I noticed Blanco, a mine I surveyed some years since for Captain Dale. I was not aware that Terras was in that district; I never was more surprised than to find in my last round I was conveyed to Blanco, a known tin district, and that Terras joined it. I did not go there to survey the mine, but on the captain showing me the map of the set I certainly was very much struck with it. I could not set it down as correct, as it showed four elvan courses, running about north and south, and one crossing them about north-west and south-east; then, they have a north and south cross lode, and on the map they have many east and west lodes, one of which, I think, is called Edward's lode, running south-east, a caunter to all the others. I went over the set and into the level to see where they were raising the tinstuff. I noticed that all these elvans and lodes carry tin, and from what I could see of them they make tin at the intersecting points or junctions of the lodes with each other, and with the elvans when they meet. I do not think them all well-defined lodes as to regularity. They appear to grow tin in elvans and lodes about junctions, and I thought it a place well worth a trial. I was not there to report, neither have I done so.

Since my return I have seen Capt. Rogers's report in the Mining Journal, and after reading it I do not hesitate to say that I thought he had gone too far; his report looks too much like a thing written by a man bent on mischief. I cannot come to the conclusion that he wrote it as a conscientious report; if so, I should not set him down as a judge. In the first place, Capt. Rogers should and ought to be aware that at this stage of the world the most illiterate miner knows that it is at places where elvans and cross lodes meet, or where lodes cross each other, or lodes passing from one strata to another, that he has to look at as his guide to find ore. Then, I have to ask him where he will go and find finer looking elvans than are there alive with tin, and are in a tin district, and have a mass of junctions of elvans and lodes, of almost every bearing, and within a fair distance of each other, with speedy ground? Then, I say Capt. Rogers, after seeing all these things (as he must when examining the mine), should have harrowed up his practical knowledge, and asked himself whether this mine has not many deserving points to call his attention to. I would direct him to the stratification and the elvans. Are they not saturated for 20 ft. of the elvans in the very country joined with tin? The elvans and the country around contain tin about where they cross each other. Then, I may ask him how this tin gets there? I will not leave this an open question, I will give Captain Rogers my views of it, and say that tin is produced below from some interior source, and has passed up in atomic gases, aided by electricity, and accumulated at these points to a something it has an affinity for.

Then, I would suppose Capt. Rogers, as a thinking man (he knowing that all the lodes and elvans contain tin), would have asked himself the following questions:—When they come down in settled ground what will be the result; will the tin be concentrated in the lode and elvan, or will it become extinct? I should have thought far more of Capt. Rogers's report had he shown up the good points in the mine, and then advised them to push down to try three or four of these good points at once, as a good venture with the present rise in the price of tin. They should not charge this cost to the working of the surface elvans with 6, 8, or 10 lbs. of tin to the ton. These points should be worked distinct. Then I may notice that many old tin mine agents tell me they can make 6 lbs. of tin per ton pay in speedy ground, and some that are working mines near Bodmin say they are paying dividends from it. I know others who are now erecting stamps on the strength of such reports. I further think that Capt. Rogers overstepped his bounds in saying that the ancients raised tin on the back of these lodes, but not enough to pay, as he cannot know what the ancients did. I believe they worked very few mines which did not pay. As they knew nothing of the tricks of "brokers," "bulls," or "bears" they had only themselves to trust to. In conclusion, I have only one other remark to make, and that is I think him wrong in harrowing up Dolcoath, Tincroft, or Cook's Kitchen, by saying they were throwing away 8 or 10 lbs. of tin per ton. They are men that every practical man must consider know their own business. If they throw away tin, what has that to do with the Terras report? If he thought they threw away their tin, it would have been far more manly to have turned round and told them so in an open way. I should not have noticed Capt. Rogers's report if I thought it a fair, manly one. I leave it for the reader to peruse, and pass for what he thinks it worth. N. ENNOR.

London, May 29.
P.S.—Since writing the foregoing letter I have had sent me a ground plan of the mine. If they have half the lodes and elvans shown there, I know no mine in the country that has half the intersections they have. There is a great quantity of old workings shown on the map, which I know is correct, as I have seen them; but I have not Capt. Rogers's knowledge to bear me out in saying whether they were worked to a profit or not. I may notice South Terras is a short distance from Blanco and Terras. I looked through the mine, and I found a water-wheel upon it, working 12 heads, busy at working on stuff that is very much contaminated with mud. All the mine is only a pit, about 30 ft. deep, and about 30 ft. over at the bottom, and 40 or 50 ft. at the bottom. I saw a man bring up a good stone of tin from the pit, and I saw good looking elvan a few fathoms off. It is a most extraordinary place, and a good speculation.—N. E.

TERRAS TIN MINE—CAPT. ROGERS'S SPECIAL REPORT.

Sir,—The object for which this Special Report has been published is too transparent to need even the most unsupposing. It professes to be prepared under instruction from a shareholder in Terras Mine, and for the ostensible purpose of being advised whether he ought to part with his interest or not, and concludes as follows:—"I cannot but advise you to part with your interest." So in order to enable him "to part with his interest" the report is published in your Journal at the earliest possible moment: on May 14 he writes his report, and it appears in your Journal on May 18. So that the readers of your Journal, whom they must presume to be gifted with no ordinary amount of credulity, are gravely asked to believe that a shareholder, advised by Mr. Rogers, in whom he has confidence, to dispose of his interest, adopts as his best course of proceeding the extraordinary proceeding of proclaiming to the world that he is advised to sell because the shares are worthless, and because the working of the mine is attended with great loss.

What an admirable way to take to sell his shares at a high price. According to the proverb, the seller of fish does not usually cry "stinking fish," neither is it usual for a seller of mining shares to advertise them as "stinking fish," and no doubt, though there are great fools in the world, a fool of the calibre of Mr. Rogers's employer is rarely met with. Speaking seriously, until Mr. Rogers announces the name of his employer, and the number of shares he holds in the mine, then, and not till then, will I believe that the report was prepared in the employment of anyone having a real interest in the mine.

With regard to the report itself, Mr. Rogers may be entitled to state his opinions, such as they are, but it appears to me to bear internal evidence of a want of fairness throughout, and a fixed determination to represent matters in the worst possible light. But let us test the report otherwise.

1.—He (Mr. Rogers) begins by stating that the set is very extensive, and traversed by several lodes and elvans, "some of which have been wrought on by the old men at shallow depths but not, I think, with any profitable results." Now, will this eminent mining captain tell us upon what grounds he has formed the opinion that the old workings "were not attended with any profitable results?" My information is that the old men's workings are of such ancient date that there is no record of the results—in fact, I am told that they have not been worked since the days of the Phenicians, or Ancient Britons. Probably he has not seen them; for the whole time he was at the mine above and below was only, I am told, 2½ hours. But I state as a fact that the surface operations are of great extent all over the set from east to west, and also on a lode from south to north, cutting right across some of the east and west lodes; that I have seen some fine specimens of tin ore lying near these operations, and so productive must these workings have been that the farmers and men with small capital in the neighbourhood brought up a north adit from the river for

about half a mile to Terras, and were stopped before they got to the old workings, having no money to carry further. I have seen this adit and have old workings, which have tended very greatly to strengthen my confidence in Terras Mine, but until the levels are pushed forward under the old workings the real value of the lodes will not be proved. The utmost depth attained is 30 fms., and yet Mr. Rogers condemns the mine, though he admits seeing rich tin worth 30s. per fathom, and though it is well known that mines become richer as depth is attained, even to 300 fms. Mr. Rogers unintentionally pays Terras the greatest possible compliment by comparing its produce with Dolcoath and the richest mines in Britain, and worked at a depth of upwards of 200 fathoms. So that instead of disparaging the mine he pays it the highest compliment.

2.—Mr. Rogers evidently gives the most unfavourable account he possibly can of the lodes. There is a horse come in in the bottom, nothing unusual, and the elvans are poor. Yet these same elvans, so very poor, have yielded 10 tons 3 cwt. of tin in two months, with only 48 heads of stamps. Here comes these stamps should not be increased, but why should he advise this, when he recommends his client to "part with his interest?"

3.—Then he tells us in his report that there is a loss of 250s. a month upon the mine. How dreadful! A young mine only being opened up, sinking shafts, driving cross-cuts, supplying machinery of all kinds, cause a loss, absolutely a loss of 250s. a month! What a frightful state of things for the poor shareholders! My wonder and regret is that the loss is not much greater—in fact, it is nearer 300s. per month; and I would have been better pleased to hear that it was four times 250s., as it could have proved that much dead work was being done. Such a loss, if it can be called a loss, is nothing on a young mine being developed. There is a least settler of Terras shares, and has had great difficulty in delivering them; and upon profitable works, and yet Terras is condemned for being, or profitably expending, 250s. a month, or 300s. in a year. What twaddle!

But it may be as well to remind the shareholders that even this paltry loss is no loss to them. Parties for a certain capital have undertaken to open up the mine to the 40 ft. level, supply the mine with ample machinery, drive levels, and fit up 200 heads of stamps, or equivalents, and till this is done the shareholders are entitled to the profits on all ore sold, and these profits are about 250s. a month at present, and will much increase.

Does Mr. Rogers mean to report that there is a loss on the getting and dressing of the ore of 250s. a month, there really being that gain, or is it upon the whole expenditure? I can only say that I have never seen any mining captain before make such a very poor performance, whatever the object may have been.

ONE THOUSAND SHARES.

P.S.—Since writing the above I have seen a letter from Mr. Hamilton, of London, saying that he obtained an order from Mr. Waddington to inspect the mine, but when he did so he was not aware the inspection was for a "bearing" purpose. That he was afterwards told that Mr. Waddington had "bought" 150 shares. These parties can speak to the truth of this, and explain their share in the very questionable proceeding. Whether Mr. Hamilton knew it was for a purpose of "bearing" or not I have no wish to question, but I do know that Mr. Hamilton has been a large settler of Terras shares, and has had great difficulty in delivering them; and even a London broker last week wrote to me that he had bought from him a small lot of shares two months ago, and had to threaten to buy in against him, because he would not get them. The effect of this letter of Mr. Rogers's has been to send down the shares about 20s., but it will eventually send up the shares double that amount, for the more it is examined the better it appears.

TERRAS TIN.

Sir,—In reply to the remarks of Capt. Rickard on my report of this mine, I beg the favour of a few lines in the Journal of Saturday next. I repudiate with contempt the assertion that I was employed to give a bad report—no intimation whatever was given when I received the telegram to inspect the mine whether the party employing me was a "bull" or "bear," neither would I have any influence upon my opinion. I found no place in the mine worth 50s. per fathom as reported, or any appearance of ever having been so only three or four days before I was there, nor could I see any place then in operation worth as many shillings per fathom. Capt. Rickard told me the monthly cost was 700s., and that the returns of tin in the last two months had been ten tons two or three hundredweights, which would leave a loss of about 250s. per month. But seeing the party are not very particular as to facts or figures, it would be more satisfactory if the dates of sales were given, as I very much question if the quantity of tin was raised in the time stated. But since the contractor holds about half the shares, it is evident, so long as the uninitiated get a dividend they do not look into the way it is made. Since the dividend has been paid the shares have advanced from about 32s. 6d. to 4s. It may, therefore, suit the purpose of the contractor to debit himself with 1600s. and pay a dividend of his shares advance 10,000s. Out of the many inspectors who have seen this mine I have not heard of one whose report would serve the purpose of confuting mine; in fact, it is but the truth, however disagreeable it may be to any party connected with the mine. Capt. Gregory, of Drake Walls, valued the elvan at 3 lbs. to 6 lbs. I am informed several other gentlemen found the same results, so that my assay was given on the most favourable basis, notwithstanding which they are losing 250s. per month. Capt. Rickard said if all other cost than raising tin were stopped they could pay their way—just fancy, if all other cost was stopped they could pay their way; yet here is a mine paid a dividend. So evident it is to any one of common sense and experienced mind, that the system as practised at Terras Tin Mine deserves the severest reprobation.

As Capt. Rickard makes or allows others to make remarks about Agar, of which he knows nothing but from the sales of tin and copper ore, the committee might long ago have paid dividends had they been bent on deceiving the public by the system as practised at Terras. Time will show who is right. Capt. Rickard says I was not on the mine more than 2½ hours; I ask him or anybody else is not that long enough to look at nothing. I would conclude by suggesting that the accounts of the mine should be plainly laid before the shareholders, clearly stating the amount of expenditure against the mine, and what against the contractor, that in the future there may be no lawsuits against the directors or officials for inducing people to buy shares in a property that never ought to have paid a penny up to this moment.—*Pool, Camborne, Cornwall, May 30.* EDMUND ROGERS.

EAST LLANGYNOG LEAD MINING COMPANY.

Sir,—I have looked in vain for the past two weeks for a reply to Mr. J. P. Endean's letter, which appeared in the Mining Journal of May 11; none having appeared, will you oblige me by inserting the following?

Mr. Endean "regrets much he was not present at the commencement of the proceedings." He was in Manchester long before the hour appointed to open the meeting, and half an hour before the time was directed to the place, a distance of two minutes walk. Mr. Endean's regret for being late ought to have been expressed at the meeting, and not through the Journal. He says he was in time to move what he calls an amendment (but which was really a distinct resolution)—that that paragraph of the report giving a vote of thanks to Mr. Taylor be expunged, and that the meeting should be adjourned for 14 days for "further reasons, advantages to the company to be brought on the tapis." The curious clause in italics was not in his "amendment." Now, Mr. Endean had then been seven days in possession of a copy of the directors' report, and there is no paragraph therein tendering a vote of thanks to Mr. Taylor—he is not even mentioned. The reasons he assigned for wishing to put the shareholders to the expense and trouble of another meeting were in substance—1st. Mr. Taylor had offended him; 2nd. He had refused his solicitor a (third) copy of the register of shareholders; 3rd. He had not had time (only seven days) to communicate with his clients. He said he was a London shareholder. At this revelation the provincial present ought to have been overawed; but they did not even blink. When the shareholders had heard Mr. Taylor's reply they would have no more of Mr. Endean's harangues—the cloven foot had appeared—and the gentleman whom he called his solicitor was requested, by the meeting rising en masse, to leave the room. Mr. Endean says he only published extracts from the agent's report, and that he could not get the information he (a London broker) required from the board. Everybody knows that extracts may be made to express anything one likes. No doubt Mr. Taylor offended Mr. Endean by supplying to a gentleman in London (whom Mr. Endean called one of his agents) a number of East Llangynog shares to sell on his own account.

May I ask through the medium of the Journal if Mr. Endean has hoastfully said he would open ten or a dozen offices in London, from which he would issue as many Circulars, in as many different names, advocating the same stock, and thus be independent of the Stock Exchange? If he has opened half that number, so wonder at the circular nuisance. Mr. R. denies emphatically that he ever told Mr. Endean the company would pay a dividend in January last.

Mr. Taylor has long since paid to the vendor and others about 12,500s. for his interest in the mine, and the amount of sundry contingencies he was to pay him 6000s. more. But what did Mr. Endean pay for his interest (about 10,500s. worth of shares at par) to the vendor? Only 300s. 1 and that has realised him (the "middle man") over 20,000s., yet he is not satisfied. He could not do anything with the mine himself, so he introduced it to Mr. R., and got about 9000s. worth of shares for nothing. It appears that he has cleared this large sum at a risk of 300s., while Mr. Taylor's risk was more than 40 times that much, besides the above contingency. Why the balance-sheet was not sent to the shareholders seven days before the ordinary meeting was explained to the satisfaction of the shareholders present, and many first-class companies to discuss the balance-sheet at the ordinary meeting, and a copy to each shareholder seven days after. Mr. Endean asks "Is it true that Mr. Taylor in the formation of the company provided for himself a salary of 500s. a year?" The Articles of Association were drawn up by Mr. R., and he put himself in for 500s. a year as managing director, together with a percentage on the profits. Is it true that Mr. Endean expected Mr. R. to put him in as managing director? When Mr. Taylor took up the company he modified the articles drawn up under Mr. R.'s instructions, and cut down the working expenses to less than one-half the amount Mr. R. had placed them.

Mr. Endean says that in December next Mr. Taylor will be entitled to 1000s. for two years' salary; this is not true. Mr. Taylor's salary is 300s. a year until a dividend is paid, and 500s. a year afterwards. If the directors had declared a small dividend at the general meeting it would have been more than 600s. in Mr. Taylor's pocket in the shape of dividends alone, and an advance of 200s. a year in salary. He objected to a dividend because it meant a call as well, and though a call would not affect him if it would the company, and he declined to have an advance of salary, except in a legitimate way. Would Mr. Endean for the good and honour of the company have foregone the pocketing 1000s.? Let those who know him tell me.

Mr. Endean has confidence in the mine (which he could not float), but not in the management. A short time ago he extolled the management that he might get a high price for his shares. Now that he has sold 19-20th of his interest it suits him to run it down, I suppose, that he may get the shares at a discount. Though Mr. Pascoe has not been an underground manager before, he is every way fitted for the post; he is intelligent, discreet, thoroughly honest, and sober. Moreover he gets through a great amount of work. If not himself a scientific man he follows the instructions of those who know how to direct him. Mr. Endean complains that his clients have had to wait a month for certificates after he had sent transfers to the officers of the company; this he knows to be a deliberate untruth. Only in one instance was there a long delay while another impression of certificates was being printed off. It is a fact, however, that 20 per cent. of his transfers are informal, and have to be returned to him for correction. Once at least the transfers could not be registered because he had not paid his calls, and I believe sometimes the secretary had to wait for transfer fees, and several times Mr. Endean kept transfers at his office from one to three months, and then sent them down in a batch, meanwhile he wrote to his clients that he could not get the certificates from the company's office, was the fact, was the fact, was the fact, was the fact, was the fact. With the above exception the secretary has never had to wait a day for directors' signatures to certificates, and Mr. Endean has never had to wait (excepting while transfer books were closed) more than a few days for certificates for properly executed transfers. Mr. Endean insinuates that the secretary shows Mr. Taylor his

transfers, and that then Mr. Taylor sends his Circulars to his clients, offering East Llangynog shares at less than his prices: this is certainly untrue. Mr. Edean advertised East Llangynog shares in the Manchester papers at 2s. 10s., when he was selling them through his Circular at 3s., and Mr. Taylor then offered them at the same price, but if he did sell them at a lower price than Mr. Edean so much the better for the shareholders. It is quite true Mr. Taylor has an office in London as well as in Manchester, but they are both in his own name, and the Circular, whether issued in London or Manchester, is known to be from the same source. It will be time enough to find fault with Mr. Taylor's dealing in the shares of the company when he is proved to have abused the privilege, as no doubt some shareholders who have applied to the office of managing directors may have done, but so long as by his energy and skill he saves the company more than his salary, it is evidently the interest of the management to keep him in office. Of one thing I am certain, it is not for the emolument that he retains his situation, but on account of the large interest he has in the success of the mine, as well as the benefit of his clients and the shareholders generally.

I am surprised Mr. Burn (late agent at the mine) should have so much to say. Let him tell the public why he was dismissed, and let him say how many hours per week he spent at the mine. The 40 tons of ore sold during the time fetched 20 per cent. less than we now obtain. Why? That 40 tons ought to have been 70, and the 20 tons he says he left at the mouth of the levels and about the floors proved to be less than 6 tons. The property was coming to grief under his management. He never put in a cross-cut till ordered by Mr. Taylor to do so; that cross-cut was the beginning of our success. I firmly believe that if we had retained Mr. Burn as the resident agent, allowed him to have his own way, and followed his advice, the company would be in a state of liquidation.

It is not my intention to continue the correspondence. Had I not heard that Mr. Edean was sending copies of his letter to our shareholders I probably should not have troubled you to insert this reply.

JOHN MEGINN.
Levenshulme, Manchester, May 28.

EAST LLANGYNOG MINE.

Sir,—I should not have troubled you with this, in reply to the tissue of falsehoods published in the Journal of May 11 by Mr. Edean, but from the fact that his epistle may meet the eye of some who do not know the man. He was present at the shareholders' meeting, and occupied a great portion of the time in an attack upon myself, with what result may be seen by not a single hand being held up in his favour. It would appear as though he felt a little disgusted with himself, as he crept out of the meeting almost unobserved; but whether he was or not, it was quite evident that the meeting was disgusted with him. Mr. Edean's statement as to me obtaining a large interest from the vendor as a middle man is altogether untrue, as I have not yet received one shilling either in cash or shares from him but what I purchased.

I am in a position to prove that I have paid over 12,000l. for shares in this company, purchased from the vendor and others; whereas Mr. Edean obtained from the vendor 11,250l. worth of the company's shares for 300l., which he has sold out at high premiums, with the exception of but a very few shares; and is, perhaps, anxious now to obtain a number more at low prices by depreciating the management, which he greatly extolled in his Circular, by way of puffing off his shares. Happily the mine speaks for itself, and does not require puff. His great annoyance with me seems to be that I would not associate myself with him, but chose to work with brokers of respectability, some of whom he had the audacity to call his agents. It would be cheering to those parties who know something of the career of this gentleman if he would inform them, through the Journal, where he obtained his mining knowledge. It would also be well for him, before he again attempts to enlighten the public as to the power of machinery, and the value of lodes, to get a little more perfect knowledge of mining.

J. TAYLOR.

EAST LLANGYNOG MINE.

Sir,—I have been rather surprised at the very glaring misrepresentations put forth by Capt. E. J. Burn, in the Journals of May 11 and 23, as to the discovery of the lodes and the opening out of this property, claiming for himself the credit of having made the discoveries of ore from which the large quantities are now being taken, a statement which every man on the mine will be prepared to contradict, seeing that it is altogether untrue. When I first visited the mine Captain Burn informed me that there was about 70 tons of ore broken, ready for dressing in the various piles; but facts proved that there was not 40 tons broken on the whole mine. I am in possession of the mine since the 1st of January, 1872, stating that there were 70 tons ready for dressing; and another letter, dated January, 1872, stating that he should have 50 tons ready for market by the end of February, neither of which statements proved true. Had Capt. Burn's skill and attention to the business of the company and development of the mine been such as he seems anxious to make the public believe they were, he might have retained his position at the mine until now; but I regret to say that, after repeated warnings, I had to dismiss him for neglect of duty.

Capt. Pascoe has devoted very great attention to the development of the property, and is still doing so; and as to the erection of the machinery, he planned and arranged it himself, without the aid of an engineer, Mr. Thomas, to whom Captain Burn refers, having simply been over to take the dimensions of the various castings required, and has not planned or superintended the erection of any of the machinery. The incline, which Capt. Burn claims to himself the credit of having laid down, had all to be taken up and removed. I should not have deemed Mr. Burn's letters worth of notice at all but in the interest of Capt. Pascoe, who is a thoroughly practical miner, and most honourable man.

J. TAYLOR.
Manchester, May 27.

EAST LLANGYNOG MINE.

Sir,—For the last few weeks several letters have appeared in the Journal making serious charges against the management of this company and the manager at the mine. As these have a tendency to depreciate the value of the shares, I think it only fair that we should hear the other side of the question, as I have no doubt these charges can be refuted. If, as Mr. Burn insinuates, we have a captain at the head who is not competent for his post, by all means let the matter be enquired into, and if so the sooner a change is made the better for the shareholders.

I quite agree with your correspondent at Chippenham that we should have official reports, and as your valuable Journal is open to such periodically, surely it is the duty of the secretary to let us know the prospects of the mine from time to time. The directors, I think, are bound to notice the charges made against them, otherwise many will let judgment go by default.

A LANCAIRE SHAREHOLDER.

LEAD MINING IN SHROPSHIRE.

Sir,—Although very adverse to noticing anonymous correspondence, I feel it incumbent upon me to make some comment upon the letter signed "J. W.," which appeared in the Supplement to last week's Journal. I presume that "J. W." will not attempt to dispute that the Bog Mine is upwards of 230 fms. deep from surface, nor can he deny the truth of my remark that the shaft is only unwatered to a little below the 100 fms. level (106 fms.), for this is verified by the agent's report of May 22, in which they state that "the water is in fork 6 fms. below the 100 fms. level." I did not for a moment imagine there was any person acquainted with the Shropshire district who was not aware that the Bog level was about 65 fms. from surface; but in your correspondent taking the means to be 20 fms. deep, and the shaft to be unwatered 106 fms., can make out that "there is only about 42 fms. from the present water to the bottom of the mine." I am at a loss to understand, I make it 50 fms. It may not be uninteresting to your correspondent to learn that in the agent's report, presented to the first general or statutory meeting of the company, held in October, 1871, it was not only stated that the water was in fork 6 fms. below the 80 fms. level, but that the shaft was clear from the 80 to the 100, so that it has occupied nearly eight months in forking or unwatering the shaft less than 26 fms., it would, therefore, at this time occupy more than eighteen months to unwater the mine. At the meeting in question the Chairman announced the financial position of the company to be good, there being a balance of 4000l. in hand.

The expenditure for the last eight months cannot have been less than 2000l. over and above the returns from sales of ore, and I think it is quite manifest that more capital will be required to unwater the mine than the small amount now at the company's bankers. It becomes a simple rule of three sum—viz., if 26 fms. cost 2000l., what will 50 fms. cost (the depth still to unwater)? And where is the money to come from unless calls are made upon the shareholders in some form or other? It would be very interesting and desirable for the shareholders to ascertain the actual cost and the length of time occupied in unwatering the mine from the 80 fms. level to the present depth (106 fms.). The mine was from the first unwatered by the Pennerley engine to a depth of 60 fms. below the Bog level. It appears that one-third of the term (21 years) granted by the lease will have expired before the bottom of the shaft is reached. Good judges who know the district well are of opinion that a new shaft ought to have been sunk in a more favourable position for working than the present one, which would have saved the company a great deal of time and money. I have to thank "J. W." for the opportunity he has afforded me of justifying the statements in my circular upon this mine, and who has only to add that I shall faithfully continue to advise my clients of the true position of the various mines in this district.

Shrewsbury, May 30.

E. CAVENDISH TAYLOR.

WHEEL PEEVOR.

Sir,—In last week's Mining Journal we noticed some remarks by an anonymous correspondent of a very personal character respecting this mine and its management. He commences his letter by saying that he "has failed by private communication with the officials of the mine in producing the desired result." This is somewhat indefinite, but may, perhaps, be intended to be explained in the following sentences, where he speaks of a want of information respecting the mine. Now, we have to say in reply to this charge that every shareholder who has applied for information respecting the mine has had the fullest information afforded him by the officials; and the reason for the writer's concealment of his name is evident from the fact of his having nothing better to commence his letter with than a deliberate falsehood. He says he was persuaded to become a shareholder "on the faith that it was Treleigh Wood lode now being worked." Had he placed himself in communication with the officials of the mine they would have told him that it was the Wheel Peavor great tin lode they were working, and not the Treleigh Wood lode. The parties he says he fell in with, and who expressed "various opinions" on this matter, must have been men who (if such men ever existed) were deplorably ignorant of the mines of the district, and whose opinions were utterly worthless. The interesting dialogue wherein these worthless air their views is pretty much of the same character; and, if it shows nothing else, shows clearly enough that the Captain T. referred to thinks it of no consequence to the shareholders in a mine whether tin is 50l. per ton or 90l. Perhaps the shareholders in Dolcoath, or any other tin mine, would take a different view of the subject.

The same misty individual then asks, "Who would have shares in a mine where the pursuer and engineer are wholesale dealers in mine materials?" and who, he adds, "are privileged, if they were so disposed, to supply their own mines at their own prices." Now, no company that we have ever been acquainted with would allow such practices for a moment; and, as we have no wish to become swindlers, such insinuations fall harmless to the ground. It is quite true that during the late depression in mining we did purchase at low rates a large amount of mining plant, and are not ashamed to say that we participated in the recent rise in price of such property, and that our regret is that we did not invest more extensively. At the same time, we have been careful to place beyond the power of anyone to sustain any charge against us as your correspondent would appear to wish to do. If "Philanthropist" is desirous of knowing who would hold shares in mines with which we are officially connected, we need go no further than the Wheel Peavor Mining Company, the shares in which are principally held

by the most influential mining gentlemen in the county. We are getting on rapidly with our surface erections, and hope to have the whim engine-house up in a fortnight. As soon as we are able to draw with this engine we shall be in a position to test to surface the ton of tin stuff from above the ad level, which is the best criterion of the worth of the mine. We court inspection, as we believe the more our mine is seen the more all legitimate shareholders will be pleased with the property. We shall sample on Friday next about 200 tons of tin stuff.—Wheel Peavor, Redruth, May 28. THE OFFICIALS REFERRED TO.

WHEEL DANIEL AND ITS MANAGEMENT.

Sir,—For a long time I have been dissatisfied with the system pursued at Wheel Daniel, and must now ask for permission to unburden my grievances through the Journal. I am constantly hearing the enquiry—"Why don't Daniels go better?" and, with your permission, I will try to give an answer. Firstly, because the mine is, as I consider, being worked in an un-minerlike manner—in fact, as long as the engine is working it appears to be all that is required. At the present moment they are not sinking the sump-shaft, nor driving the bottom level west of the shaft, nor have they done anything on the south side. Secondly, there is too much share dealing going on, and that is the curse of many mines; as when men have a monetary interest in a concern they generally work it for the market, and the market only—indeed, the laying out the mine is sometimes left out of the question altogether. Thirdly, it is not a curious thing that a pair of tributors should break a parcel of tin stuff, which, according to their sample, ought to bring at least 15l. per ton, and yet it is said to have been sold for almost a nominal sum? This matter certainly requires explanation; and I have no doubt all irregularities can, to a certain extent, be remedied. I trust they will be, and that we may see if Wheel Daniel cannot turn out under good and efficient management to be one of the best of our Cornish "bals."

Allow me to say, in conclusion, that I do not cast the slightest imputation on Capt. Pryor, the resident agent. I believe him to be a good man, and in every respect worthy of his place, but when a man's hands are tied as well as his tongue—as it is said his are—what can we expect?—Redruth, May 28. B. D.

TIN HILL MINE.

Sir,—In answer to "M. T." I may state that I also am a shareholder, and have been from the commencement. We have waited long for the turning point, and for one have more than once almost given up to despair. But I believe we are now close upon a very great success. In fact, if I am not grievously misled, Tin Hill will be one of the successful mines of the current year. On what ought to be the first authority I am given to understand that as soon as the stamps are fairly at work, and probably before this is in print they will be started, we may look for a return of 3 or 4 tons of rich tin per month. And as the monthly cost will not be more than about 100l., the result, even with the present stamping power, should be something very good. In every respect, save in stamping power, the capabilities of the mines are equal or even superior to the Tarnas Mine, about which so much is written in the Journal. I quite expect that before the end of the year we shall be realising profits at the rate of 1l. per share per annum.

CONSTANT READER.

WEST JEWELL.

Sir,—The actual position of this mine at the present moment would appear to be better than the reader can form any idea of from the reports, although these, I admit, are more encouraging. Being anxious to ascertain a few particulars, I wrote to Capt. Mitchell, who kindly replied as follows:—"We have made the engine-shaft in good working order 6 fathoms below the 42, and are at present making very fair progress in reaching the 57."—"We have sold since the meeting 1380l. worth of tinstone, at a profit of 650l."

Why then, I am anxious to know, is it not published? Surely it would be interesting both to the shareholders and the public to know that 1380l. worth of tinstone had been sold since the meeting at nearly half price to the company, proving, more than anything else can prove, that the mine is increasing in value in depth. What is the cause of this reticence as to the actual facts?

AN ENQUIRER.

PINTO MINING COMPANY.

Sir,—In the Supplement to last week's Journal a correspondent writes under the above heading, and signs himself "Expectans." If he had read my letters on this company and its promotion and management, published in the Supplements to the Journal of Nov. 18 and Dec. 7, and other editions about this time, he would not now be expecting much from this concern.

A SHAREHOLDER IN AMERICAN MINES.

PINTO MINING COMPANY.

Sir,—I have always found great readiness on the part of the Pinto Mining Company to afford information to their shareholders, and in reply to the letter of "Expectans," which appeared in last week's Journal, I beg to give the results of an enquiry made at the company's offices a few days ago. I found that up to the latest advances the roads were still impassable, as it appeared by the *White Paper Daily News* of May 4 that, although the weather was then fine, it would be some days before ore could be conveyed along the roads, so that upon this head there was nothing to report; and I think "Expectans" was in error when he said other mines had recovered from the bad weather, and were paying dividends, if he meant to convey that they had earned those dividends since the fine weather set in. I found also that the superintendent had been requested some time ago to furnish the fullest information upon all the points mentioned by your correspondent, and that the directors were disappointed in not having yet received this; but it will, doubtless, be to hand for the general meeting, which I believe will shortly be held.

Thinking this information may be acceptable to shareholders who are unable to enquire for themselves, I venture to ask the favour of your inserting this in the Journal.—London, May 30. C. M. R.

TAQUARIL MINE.

Sir,—I have read with much interest the letter signed "Copper," in last week's Journal, in reference to the above mine, and sincerely hope for all concerned that the vendors can be made to refund some of the purchase money received for what has proved up to the present time a hopeless prospect. It seems incredible that so large a sum of money should have been expended before a manager who was supposed to be acting for the good of the company could determine the value of the undertaking to warrant such an outlay. I have regretted ever since the last meeting that those of us who voted for investigating the property and suspending the then manager lost our point, and were out-voted. Now that many telegrams that inflated the shares to such a price were certainly most unwarranted, and appear to have been forwarded without reasonable grounds for the statements they contained. I consider that the affairs of the company want investigating to see where the fault really lies.

[For remainder of Original Correspondence see to-day's Journal.]

LLYWENOG.—Owing to an irregularity of the Post-office authorities in sending the Wales letter-bag via Oswestry, instead of by Shrewsbury, the last week's report of this mine was too late for insertion. It is now among our usual mining intelligence, and will be read with pleasure by those interested, as the improvement we referred to on the 18th instant is steadily going on in the main lode, below and west of the point of junction of the lodes. Six weeks ago, a special report by Captain Davis was published, which gave the 72 west as yielding 12 cwt. of lead ore per fathom (money value, say, 8l.). As the level opened west the value increased, and was a fortnight ago reported as worth 20l. per fathom. Now it is worth 2 tons of lead ore (say, 20l.), and it is said, with every prospect of further improvement. There is much mineral interest felt in the development of these lodes in depth, which may be explained by the fact before noticed in this journal, "that the Ordnance Map, with the lodes laid down in gold lines by Sir Henry de la Beche, shows more lodes as traversing this set than any mine in Cardiganshire, except Cwmystwith." Furthermore, some of these lodes can be traced by old and new workings as extending into the adjoining county; and, although many owners of mines in the intermediate district lay claim to possessing the lode of the celebrated Van Mine, the map, which tells its own unvarying tale, will, if examined with care, prove that one of the lodes shown on the Llywennog is in direct line with Van's, the Van sett being described by the Ordnance authorities in the Welsh language. It is not assumed because this or any other mine may be proved to possess the same lode that it should be equally rich as Van, or, in fact, that the lode in any given spot should be even productive of metal at any depth; but there is this feature to enhance the interest of the works at Llywennog—most of the gold lines so representing its lodes on the Ordnance map. These lodes have been proved to be chiefly of strings or branches of one or two main lodes. That these lodes are of great age and become consolidated in depth is now being proved; and, so far as this practical trial has gone, the lodes show themselves to be richer and richer as the levels are lengthened, and the workings away from the disturbance caused by the junction of such branches or feeders. It is, therefore, a most interesting trial, and we shall continue to watch the result.

WHEEL JEWELL (St. Hilary).—Wheel Jewell, situated in a district well known to be very rich in minerals, and close to the celebrated Wheel Prosper and other mines, which many years ago yielded immense profits, has been worked for some time by Messrs. Gundry Brothers, of London, and a few of their friends, with highly encouraging results. In the early part of the present week no less than 80 tons of good copper ore were sampled, and it is believed the returns will shortly be considerably increased. We understand that, with a view to fully develop the resources of this valuable mine, the promoters have divided it into 12,000 shares, which will, it is believed, soon fetch a high premium. And the fact that Wheel Jewell will be under the superintendence of Mr. Thomas Pryor, of Redruth, as purser is a guarantee of success to the undertaking.—Redruth Times.

CORNISH PUMPING ENGINES.—The number of pumping-engines reported for April is 20. They have consumed 2397 tons of coal, and lifted 185 million tons of water 10 fms. high. The average duty of the whole is, therefore, 52,100,000 lbs., lifted 1 ft. high, by the consumption of 112 lbs. of coal. The following engines have exceeded the average duty:—

Crenver and Wheel Abraham—Sturt's 90 in.	Millions	70.0
Ditto ditto —Pelly's 80 in.		69.1
Ditto ditto —Wilfams's 70 in.		74.2
Dolcoath—85 in.		53.4
West Chiverton—New 80 in.		73.1
Wheel Seton—Tilly's 70 in.		58.6
Ditto —Tregoning's 70 in.		63.3

FIRE-DAMP.—A French inventor, M. TURQUAN, is reported to have designed a means of preventing explosions of fire-damp in mines, or at least to obviate loss of life therefrom, by the simple agency of an alarm that gives warning when the emission of carburetted hydrogen has rendered the air explosive. The apparatus consists of an ordinary alarm, actuated by a spring and clockwork, of which the balance-wheel is held in check by a lever, to which a cord of cotton, impregnated with saltpetre, is attached, enclosed in the wire casing of a safety-lamp. The action is simple and obvious; when the mixture of gas and air has attained the explosive point, the saltpetre is ignited, and the alarm is set going, releasing the lever and balance-wheel, and setting the alarm in operation. Thus the miners have timely warning to withdraw until the air is purified by ventilation.

Royal School of Mines, Jermyn Street

[FROM NOTES BY OUR OWN REPORTER.]

LECTURE XXXIX.—Having given a faint outline of some of the principal features of the usual modes of pillar working you will (continued Mr. SMYTH) gain much insight into the matter by the study of Mr. Sopwith's models, up stairs, which are constructed on a scale which presents a whole epitome of the phenomena and methods connected with this kind of workings, although the scale is exaggerated as to depth in comparison with length.

There is another point connected with these pillar workings noted, arising out of the fact that successive seams of coal within a few yards or fathoms of each other have to be won. Suppose that at the depth of 100 yards we have a seam, then at 150 yards another, then at 180 a third, and at 200 yards a fourth; it becomes a question which of those seams should be worked first. It has been held that it is best to go to the bottom first, and work away the deeper seam, and leaving before the mischief produced; but with reference to pillar working, this is a most complicated question, inasmuch as it has been found that the working of one seam almost invariably affects the others, whether above or below it. Mr. George Edean wrote a paper on this subject some years ago in the Transactions of the North of England Institute of Mining Engineers, containing some curious facts which occurred at Monkwearmouth, and proved that it was a question to be settled at once. Amongst the results of his experiments were some that came to be got a movement is produced which effects considerable change in the seams above, making them easier worked, but so crushed as to give a large amount of slack. In this case the Maudlin seam, 6 ft. thick, is 265 fms. from the surface, and the Hutton seam, 4 ft. thick, is 285 fms. The two seams are worked successively, the pillars left being 30 yards by 40 yards thick, and the boards 7 yards breadth, thus leaving seven shapes of pillars. The pillars being moved over a large area in the upper seam, and a considerable coal being formed, the workmen found when they came to cut away the lower seam that this good coal to be much harder, and more expensive to work, but it produced a larger proportion of whole coal. Another change produced by the alteration of the pressure above was that it would not stand to be undercut, but always broke off with a cracking sound. On the whole, it was considered that the advantage gained by the larger proportion of round coal compensated for the extra expense of working.

On the other hand, I have seen cases in which the effect produced has been exactly the reverse. Thus, at the Usworth Colliery the removal of the pillars above had a decidedly pernicious effect upon the seam below. The removal of the pillars opening out large spaces, also always materially injures the roadway, which may be necessary to keep up, and which then require constant repairs. The ground is hard the strata above will hold fast, sometimes over a large area, but must come down at last, and in such cases the fracture of a large rock of the kind almost always leads to serious results in the shape of explosions, from the gases being displaced by such great masses coming down altogether. In the lower seam it will be found when the upper seam has been worked the roadway will be kept good for some distance, and the wall stand well, and there should be a mass of slush, and all this will be the single result of the strata above being down, and forming a sort of basin, in which the water will settle, and thus permeate through to the levels and workings below. It is, therefore, a matter of calculation. If by getting more whole coal the value of the "get" is increased in proportion to one seam, but in the other the inconveniences and charges produced involve an additional expenditure of 2s. per ton, the balance between the two may be all the difference between a paying and a non-paying concern. On the whole, however, it seems to be pretty generally held that when there is a considerable pressure it is better to remove the upper seam first, and to let the ground above it being found practically that the ground will then come to a state of rest, while will admit of the second seam being worked advantageously. I have mentioned some disadvantage arising from this course; but, all things being considered, the balance is decidedly in favour of removing the upper seam first. The old system of working a large area is almost at an end, for various reasons; and, amongst others, because a long series of passages have been kept open or less in order, as to prevent any stoppage of the ventilation currents, and the pillars are exposed to so much of the coal to the action of the atmosphere the pillars are deteriorated in quality. It is better to work a smaller area or panel, such as we spoke of in the last lecture, by which the pillars are got quickly after the bottom cleared, and before they have time to deteriorate. The change is important also as regards ventilation, as the currents of air are thereby reduced to moderate lengths, instead of being, as in the older system they frequently were, from 60 to 100 miles from the down to the upcast shaft.

Whether we take in hand one system or the other the workings will sometimes commence near the shaft and go outwards, or the drifts will be run out to the extremity, and then the coal will be got at the farthest point, working back towards the shaft. The choice is often the result not so much of peculiar circumstances affecting the ground as pecuniary circumstances affecting the owners; because getting as they proceed another return for the capital employed is more rapidly obtained than by the other plan. Nevertheless, in some cases, and particularly the Midland district, where the holdings are frequently no more than eight or ten acres, there are great advantages in driving out to the extremity and working back, bringing in the coal from adjacent properties, but if no provision of this sort is made, a boundary wall, as it were, is to be left, which is usually a few yards short of the actual boundary.

There are a great many modifications of post and stall work, but it will only be necessary to mention a few. In some of the districts of England the facilities for laying out post and stall work are inferior to what they were in the North of England. Thus when the floor and roof are weak that circumstance gives rise to the employment of a different sort of arrangement altogether, although the principle remains the same. At the Dukinfield Colliery, of which I have spoken in the past, the second deepest pit in England, that of Roseberry, near Wigan, being now the deepest, there is a notable example of great pressure at a high temperature, which is usually the case when they went down to such great depths; and there, when I visited it last summer, I was shown what great precautions were needed to secure a sufficiently strong shaft pillar, and the integrity of the main levels; the line levels for the latter being driven from 60 to 80 yards apart. From the main level roadways to bring down the coal from the working places, in pairs, called "jigs," are driven 140 yards asunder, the term "jigs" being given to them on account of their being like a "jig" in the apparatus. The actually working places will be driven out, driving the leaving pillars 10 yards wide, they drive a cross-cut, or "cut," of short distance, perhaps 6 ft., while on the north the boards are from 4 yards to 5 yards wide. They then go 20 yards along the jig-brow, and then another piece is taken out, leaving pillars 10 yards wide, and from 30 to 40 yards in length. When this is taken out by the narrow workings they then proceed to take away the pillars. The arrangements for this are similar to those in the North of England, they have to get over the ground quicker. They begin (say) at the pillar No. 1, working it away bit by bit, and putting in when necessary a pick-wall. Mining returning from the boundary, take the remaining pillars and let down the strata. This is a hazardous operation, and, besides, the movement overhead has a tendency to force out the gas it is absolutely necessary not to allow open lights to be used. The same system is in vogue in Cheshire and North Staffordshire; while the seams being numerous and at a high angle, they are worked by the pillars cross-cut, which intersect the whole, and then by working away the pillars. Another variation is supplied by the coal mines worked below the River Dea, Mostyn, and elsewhere, where the pillars are arranged as to facilitate the laying out of the roadway, which is necessary from the fact of a broad roadway being at the top. And it is well established that if the thickness of the ground over workings be less than 50 or 60 fms., the removal of the whole of the pillars leads to a great commotion in the strata above; and railway engineers have consequently found it advisable to purchase the minerals on each side of the lines to be driven up, of the roadway, which reaches in some places a thickness of 9 ft. In Yorkshire the workings were carried to excess, and although the manager at the time was not without warnings no attention was paid them, and the colliery totally destroyed. Other disasters might be mentioned in South Wales, arising from undue thinning of the pillars.

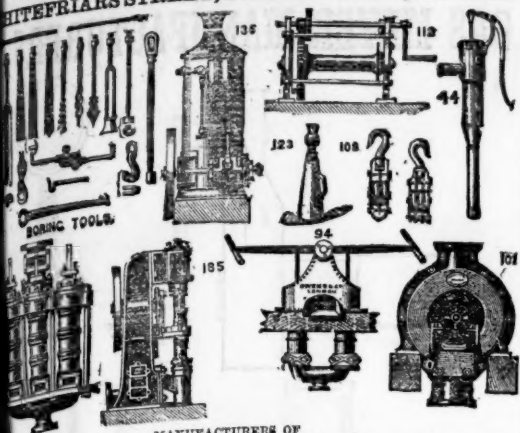
Another modification of the pillar system is that in which from the coal being very tender, and the roof bad, the openings are made unusually small, and the pillars comparative large, but inferior in dimensions to those already mentioned. There are old-fashioned mines in North Wales and in Anglesey where the openings are 4 ft. and the pillars only 4 yards square. In North Wales, where the ground is wet, and liable to inundations, this system was found to lead to difficulties; and they, therefore, make the openings 5 yards, and the pillars the same size; but if the "thirlings," or crossings, are of the same size the areas at the crossings are too large, and the corners being unsupported are likely to break away, and in any case the corners of the pillars are so crushed that the greater part of them must be left. In some districts, however, where the coal is stronger than others the pillars are split before they are abandoned.

Again, another notion (of which examples may be seen in Denbighshire) is that it would be found advantageous to drive out at a greater width. The level, therefore, are 160 yards asunder, and between them the "wickets" are driven, strong ribs of coal are left for the security of the roadways, and then, on the wicket on which it is intended to get the coal narrow openings, called "wickets," are made, and then a stall is opened out from 12 to 14 yards in width, and between these pillars of 10 yards are left. It is obviously necessary to cut the pillars down from time to time, and to secure the roof of the stalls packing and a good deal of timber is requisite. This may be said to be an intermediate system between pillar and pillar working. This plan is, in fact, very similar to that practiced in the Yorkshire top-coal collieries, which have had the thickest bed and the top hard coal of any seam in this kingdom—the Barnsley thick bed and the top hard coal of the Barnsley seam, which reaches in some places a thickness of 9 ft. In Yorkshire the workings were carried to excess, and although the manager at the time was not without warnings no attention was paid them, and the colliery totally destroyed. Other disasters might be mentioned in South Wales, arising from undue thinning of the pillars.

WHEAL MARGARET.—At the meeting, on May 23, the accounts for the three months ending March showed a credit balance of 532*l.* 11*s.* 0*d.* The profit on the three months' working was 493*l.* 1*s.* 1*d.* A dividend of 10*s.* per share was declared, and 74*l.* 11*s.* 9*d.* was carried to credit of next account. Captains T. Treweek and T. Michell reported upon the various points of operation. At Bramble shaft they have driven 21 fms. south at the 80 towards the south lode, and must be now near it. This is indicated not only by the distance driven, but by a change in the ground and an increase of water issuing from the end.

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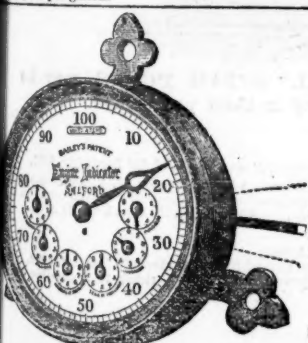
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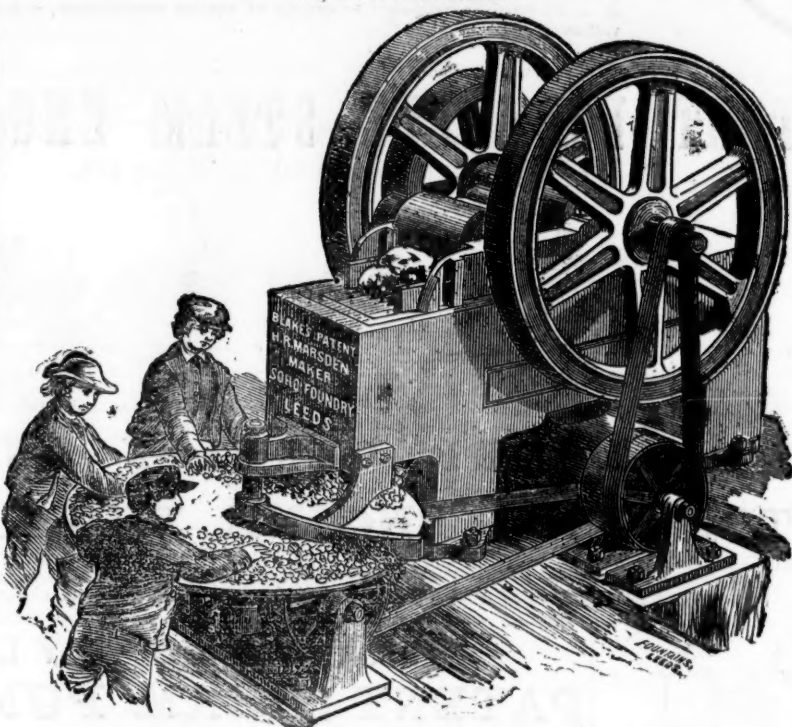
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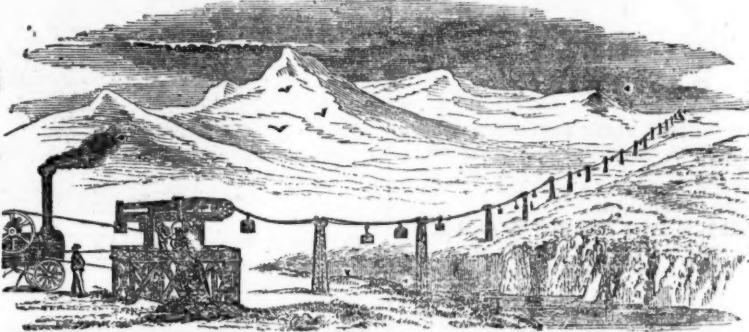
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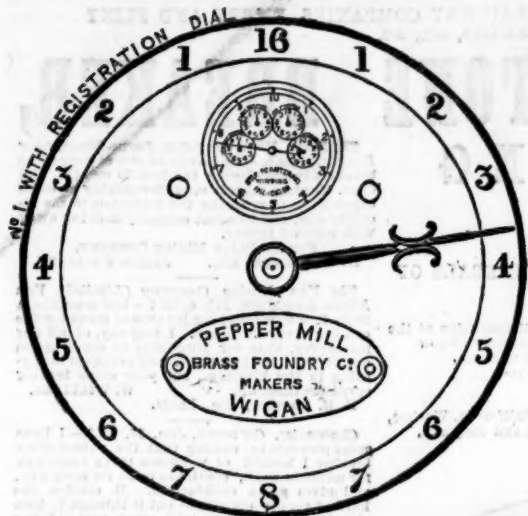
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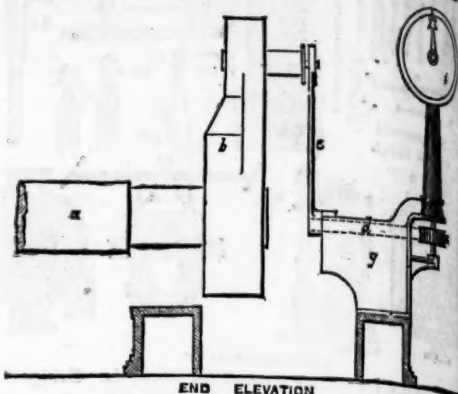


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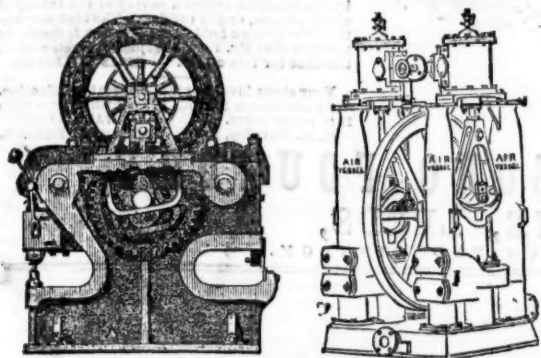
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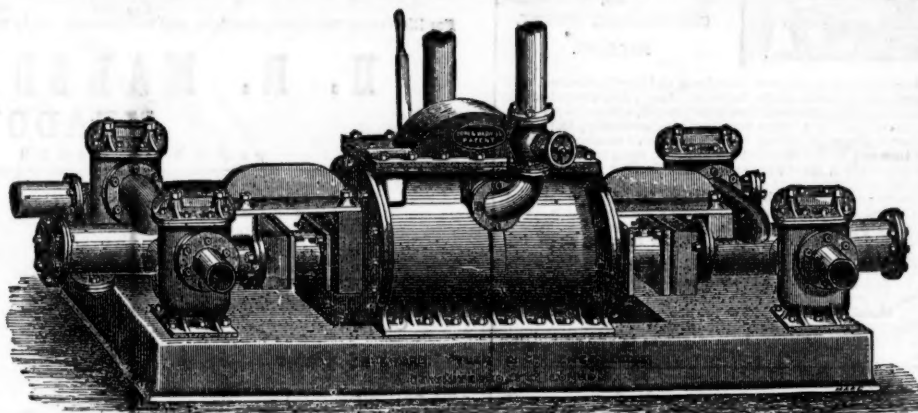
TANK LOCOMOTIVES,
FOR SALE OR HIRE.
HENRY HUGHES AND CO.,
LOUGHBOROUGH.



By a special method of preparation, this leather is made solid, perfectly close in texture, and impermeable to water; it has, therefore, all the qualifications essential for pump buckets, and is the most durable material of which they can be made. It may be had of all dealers in leather, and of—

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MANUFACTURERS,
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Prize Medals, 1851, 1855, 1862, for
MILL BANDS, HOSE, AND LEATHER FOR MACHINERY PURPOSES.

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The great success of HAYWARD TYLER AND CO.'S PATENT "UNIVERSAL" STEAM PUMPS, may be seen from the following fresh Testimonials, in addition to many others in their possession.

TESTIMONIALS.

To Messrs. HAYWARD TYLER and Co., 84, Upper Whitecross-street, London.
GENTLEMEN.—In answer to your enquiry, I beg to state that the two "Universal" Pumps supplied to us (through your agent, Mr. T. A. Ashton) are doing our work exceedingly well. We think they are the best in the market, and shall be glad if you will send us another 3-inch cylinder 6-inch pump in one week from this date.

Aston Main Coal Company, near Sheffield, 1st December, 1871.
(Signed) Yours truly, ASTON MAIN COAL COMPANY.

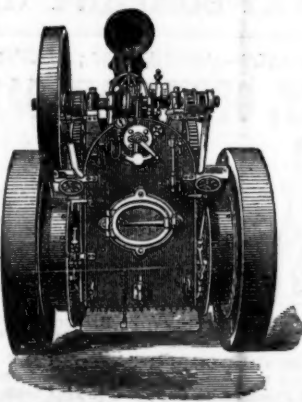
Extract of a Letter from JOHN SIMPSON, Esq., to Hayward Tyler and Co.'s Agent.

Rhos Llanfawr Colliery, Caerphilly, near Cardiff, March 4, 1872.
I should like to have the water-piston and clacks the same as in our present pump, as they work exceedingly well, and I do not think it is possible to improve upon the present pump, except by lining the cylinder with brass as ordered.

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PATENT PORTABLE
HAULING AND WINDING ENGINE

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